

# TRIM-LOK<sup>®</sup> INC.

TRIMS AND SEALS  
Since 1971



# FEATURED PRODUCTS

Trim Seal  
Pages 18-20

Co-Extruded  
Trim Seal  
Page 21

Rubber Seal  
Pages 30-36

Custom Rubber  
Extrusion  
Capabilities  
Page 43

Our products use  
**3M** Attachment Tapes

## Decimal and Millimeter Equivalent





| INCHES |        |        | DECIMALS | MILLIMETERS |
|--------|--------|--------|----------|-------------|
| 1/8"   | 1/16"  | 1/64"  | .01562   | 0.3968      |
|        |        | 1/32"  | .03125   | 0.7937      |
|        |        | 3/64"  | .04687   | 1.19062     |
|        |        | 5/64"  | .07812   | 1.98437     |
|        |        | 3/32"  | .09375   | 2.38125     |
| 1/8"   | 3/16"  | 7/64"  | .10937   | 2.77812     |
|        |        | 9/64"  | .14062   | 3.57187     |
|        |        | 5/32"  | .15625   | 3.96875     |
|        |        | 11/64" | .17187   | 4.36562     |
|        |        | 13/64" | .20312   | 5.15937     |
| 1/4"   | 3/8"   | 7/32"  | .21875   | 5.55625     |
|        |        | 15/64" | .23437   | 5.95312     |
|        |        | 17/64" | .26562   | 6.7467      |
|        |        | 9/32"  | .28125   | 7.1436      |
|        |        | 19/64" | .29687   | 7.5405      |
| 1/2"   | 3/4"   | 21/64" | .32812   | 8.3342      |
|        |        | 11/32" | .34375   | 8.7311      |
|        |        | 23/64" | .35937   | 9.1280      |
|        |        | 25/64" | .39062   | 9.9217      |
|        |        | 13/32" | .40625   | 10.7154     |
| 5/8"   | 7/8"   | 27/64" | .4220    | 10.3186     |
|        |        | 7/16"  | .4375    | 11.1124     |
|        |        | 29/64" | .45312   | 11.5092     |
|        |        | 15/32" | .46875   | 11.9061     |
|        |        | 31/64" | .48437   | 12.3029     |
| 1"     | 1 1/8" | 33/64" | .51562   | 13.0967     |
|        |        | 17/32" | .53125   | 13.4936     |
|        |        | 35/64" | .54687   | 13.8904     |
|        |        | 9/16"  | .5625    | 14.2873     |
|        |        | 19/32" | .59375   | 15.0811     |
| 1 1/4" | 1 1/2" | 37/64" | .57812   | 14.6841     |
|        |        | 39/64" | .60937   | 15.4779     |
|        |        | 41/64" | .64062   | 16.2716     |
|        |        | 21/32" | .65625   | 16.6685     |
|        |        | 43/64" | .67187   | 17.0654     |
| 1 3/4" | 2"     | 11/16" | .6875    | 17.4623     |
|        |        | 45/64" | .70312   | 17.8591     |
|        |        | 23/32" | .71875   | 18.2560     |
|        |        | 47/64" | .73437   | 18.6528     |
|        |        | 3/4"   | .750     | 19.0498     |
| 2 1/4" | 2 1/2" | 49/64" | .76562   | 19.4466     |
|        |        | 25/32" | .78125   | 19.8435     |
|        |        | 51/64" | .79687   | 20.2403     |
|        |        | 13/16" | .8125    | 20.6373     |
|        |        | 53/64" | .82812   | 21.0341     |
| 2 3/4" | 3"     | 27/32" | .84375   | 21.4310     |
|        |        | 55/64" | .85937   | 21.8278     |
|        |        | 7/8"   | .875     | 22.2247     |
|        |        | 57/64" | .89062   | 22.6215     |
|        |        | 29/32" | .90625   | 23.0185     |
| 3 1/4" | 3 1/2" | 59/64" | .92187   | 23.4153     |
|        |        | 15/16" | .9375    | 23.8122     |
|        |        | 61/64" | .95312   | 24.2090     |
|        |        | 31/32" | .96875   | 24.6060     |
|        |        | 63/64" | .98437   | 25.0028     |
| 1"     | 1"     | 1.000  | 25.3997  |             |

# TABLE OF CONTENTS

## EDGE TRIMS

|                              |       |   |
|------------------------------|-------|---|
| EDGE TRIM .....              | 4-9   |    |
| FIRE RETARDANT TRIM ...      | 10    |    |
| RUBBER-LOK.....              | 11    |    |
| EDGE-GUARD .....             | 12    |    |
| DECORATIVE TRIM .....        | 13    |    |
| RUBBER EDGE TRIM ....        | 14-15 |    |
| SEWABLE UPHOLSTERY TRIM..... | 16    |    |
| J-CLIPS.....                 | 16-17 |  |

## TRIM SEALS

|                         |       |   |
|-------------------------|-------|---|
| TRIM-SEAL .....         | 18-20 |  |
| CO-EXTRUDED TRIM-SEAL.. | 21    |  |
| HATCH SEAL .....        | 22    |  |
| FLAP SEAL.....          | 23    |  |




## DESIGN ASSISTANCE

|                                   |    |
|-----------------------------------|----|
| UTILIZING THE RIGHT MATERIAL..... | 42 |
|-----------------------------------|----|

## PLASTIC PROFILES

|                       |       |   |
|-----------------------|-------|---|
| LIP GUARD .....       | 24    |  |
| DRIP RAIL .....       | 25    |  |
| CARPET TRIM .....     | 25    |  |
| REDI-STIK .....       | 26    |  |
| RV SNAP-IN SEAL ..... | 27    |  |
| RV APPLICATIONS.....  | 28-29 |  |

## SEALS

|                         |       |   |
|-------------------------|-------|---|
| RUBBER-SEAL .....       | 30-36 |   |
| FENDER FLARE TRIM ..... | 34    |  |
| TUBING AND CORD .....   | 36    |  |
| LOCKING GASKET.....     | 38-39 |  |

## TOOLS AND DESIGN ASSISTANCE

|                               |       |
|-------------------------------|-------|
| PACKAGING OPTIONS .....       | 37    |
| TOOLS AND ACCESSORIES .....   | 40-41 |
| ADHESIVE OPTIONS.....         | 42    |
| ADDITIONAL CAPABILITIES ..... | 43    |

# EDGE TRIM

EDGE TRIMS

Individual Metal Clips Retain a Permanent Grip

**Edge Trim** is a flexible PVC trim with individual internal metal clips and gripping tongues to provide a stronger grip.

Strong Gripping Tongue

## Many Applications

- Sharp Edges
- Trucks
- Boats
- Forklifts
- Golf Carts
- Helmets
- Truck Cabs
- Fiberglass
- Computer Cabinets
- Tractor Cabs
- Riding Mowers
- Machinery Guards
- Sheet Metal
- Playground Equipment
- And Many More



Check out our How to Install video at: [www.edge-trim-install.info](http://www.edge-trim-install.info)

OVER 40 YEARS OF



QUALITY & EXPERIENCE



FLEXIBLE AND EASY TO INSTALL!

**TRIM-LOK** INC.  
1-888-874-6565  
[www.trimlok.com](http://www.trimlok.com)

# EDGE TRIM



EDGE TRIMS

| 1 TRIM EDGE THICKNESS                      |             |              |              |              | 2           | 3          | 4                  |           |       |
|--|-------------|--------------|--------------|--------------|-------------|------------|--------------------|-----------|-------|
| 1/64"                                      | 1/32"       | 1/16"        | 3/32"        | 1/8"         | Trim Series | Trim Color | Texture            | Clip      |       |
| <br>62-1/64                                | <br>62-1/32 | <br>62-1/16  | <br>62-3/32  |              | 62 Series   | White      | Coarse=1<br>Sand=7 | Alum.     |       |
|  |             |              |              |              |             | Black      | Pebble=3<br>Sand=7 |           |       |
| See page 7 for "How to Order" Instructions | <br>75-1/32 | <br>75-1/16  | <br>75-3/32  | <br>75-1/8   | 75 Series   | White      | Coarse=1<br>Sand=7 | Alum.     |       |
|  |             |              |              |              |             | Black      | Pebble=3<br>Sand=7 |           |       |
|  |             |              |              |              |             | Light Grey | Coarse=1           |           |       |
|  |             | <br>750-1/32 | <br>750-1/16 | <br>750-3/32 | <br>750-1/8 | 750 Series | Black              | Leather=2 | Alum. |
|  |             |              |              |              |             |            |                    |           |       |
|  |             |              |              |              |             |            |                    |           |       |

**Product Specifications:**

Recommended temperature rating for general applications: -20°F. through +158°F.

**Outer Coating Material:**

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

**Internal Clip Material:**

Aluminum or Steel

**Flammability & Code Compliance:**

Vinyl: FMVSS 302  
 FAA/FAR 23.853  
 UL 50  
 UL 844

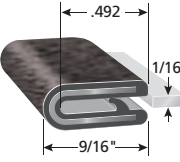
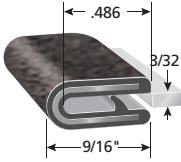
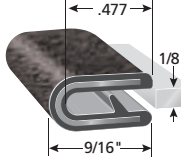
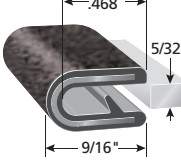
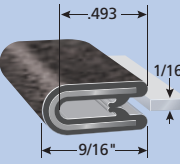
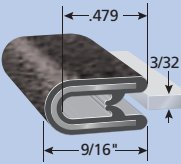
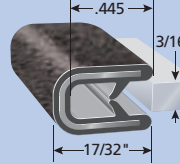
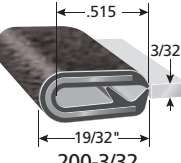
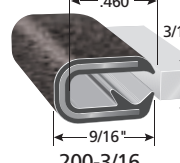
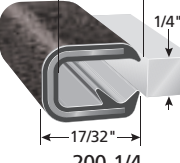

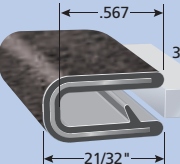
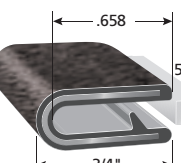
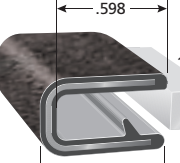
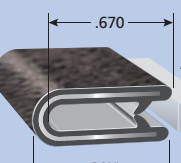
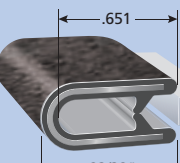
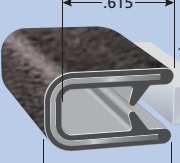


FILE# MH49032



# EDGE TRIM

## 1 TRIM EDGE THICKNESS

| 1/16"  | 3/32"   | 1/8"   | 5/32"  | 3/16"   | 1/4"  |
|--|---|--|--|---|---|
| 0.063"   | 0.094"  | 0.125"   | 0.156"   | 0.188"  | 0.250"  |
|  <p>100-1/16</p>  |  <p>100-3/32</p>   |  <p>100-1/8</p>     |  <p>100-5/32</p>      |  <p>100-3/16</p>   |  <p>100-1/4</p>  |
|  <p>150-1/16</p>  |  <p>150-3/32</p>   |  <p>150-1/8</p>     |  <p>150-5/32</p>      |  <p>150-3/16</p>   |  <p>150-1/4</p>  |
|  <p>200-1/16</p> |  <p>200-3/32</p>  |  <p>200-1/8</p>    |  <p>200-5/32</p>     |  <p>200-3/16</p>  |  <p>200-1/4</p> |
|                  |  <p>1200-1/8</p> |  <p>1200-5/32</p> |  <p>1200-3/16</p> |  <p>1200-1/4</p> |   |
|  |  <p>1375-1/8</p> |  <p>1375-5/32</p> |  <p>1375-3/16</p> |  <p>1375-1/4</p> |   |
|  |  <p>1350-1/8</p> |  <p>1350-5/32</p> |  <p>1350-3/16</p> |  <p>1350-1/4</p> |   |

EDGE TRIMS

# EDGE TRIM

EDGE TRIMS



## HOW TO ORDER

**1** Determine edge **THICKNESS** of your material. Use column 1.  
 Measure thickness

**2** Select **TRIM SERIES**. Determine how far trim is to be inserted. Use column 2.

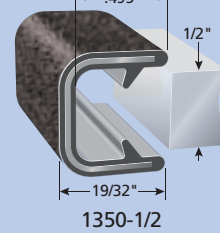
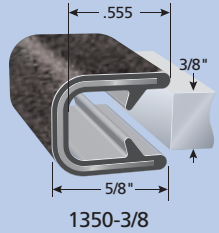
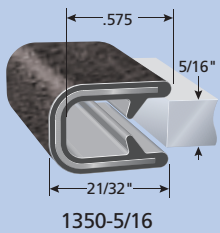
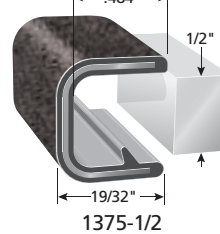
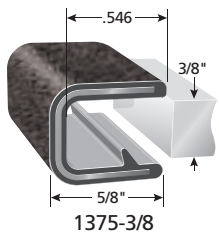
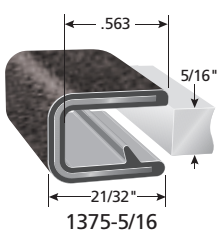
**3** Select available **COLOR**. Use column 3.  
  
 B = Black    W = White    LG = Light Grey

**4** Select type of **TEXTURE**. Use column 4.

Determine **ORDER QUANTITY** in 250 foot increments. 5,000 feet minimum for custom colors.

**Part Number Example**    **2**    **3**    **4**    **1**  
 750 **B** **2** X**1/32**

| 2           | 3           | 4  |           |
|-------------|-------------|--|-----------|
| Trim Series | Trim Color  | Texture  | Clip      |
| 100 Series  | Black       | Coarse=1<br>Leather=2<br>Pebble=3<br>Basketweave=5<br>Sand=7 | Alum.     |
|             | Grey        | Sand=7   |           |
|             | White       | Coarse=1<br>Basketweave=5<br>Sand=7                          | Steel (S) |
|             | Tan         | Coarse=1<br>Sand=7   |           |
|             | Light Beige | Coarse=1<br>Pebble=3   |           |
|             | Light Grey  | Coarse=1   |           |
|             |             | Silver   | Coarse=1  |
| 150 Series  | Black       | Leather=2<br>Basketweave=5<br>Sand=7                         | Alum.     |
|             | Light Grey  | Leather=2  |           |
|             | Silver      | Coarse=1   |           |
|             | White       | Leather=2  |           |
| 200 Series  | Black       | Pebble=3<br>Sand=7   | Alum.     |
| 1200 Series | Black       | Pebble=3<br>Sand=7   | Steel (S) |
|             |             |  |           |
| 1375 Series | Black       | Pebble=3<br>Sand=7   | Alum.     |
|             | Grey        | Sand=7   |           |
|             | Light Beige | Pebble=3   |           |
|             | Light Grey  | Pebble=3   |           |
|             | Tan         | Pebble=3   |           |
|             | White       | Pebble=3<br>Sand=7   |           |
| 1350 Series | Black       | Leather=2  | Alum.     |
|             | White       | Leather=2  |           |



# EDGE TRIM

EDGE TRIMS

## 1 TRIM EDGE THICKNESS

| 1/2"      | 5/8"      | 3/4"      |
|-----------|-----------|-----------|
| 0.500"    | 0.625"    | 0.750"    |
|           |           |           |
| 2000S-1/2 | 2000S-5/8 | 2000S-3/4 |

| 2 Trim Series | 3 Trim Color | 4 Texture | 5 Clip |
|---------------|--------------|-----------|--------|
| 2000 Series   | Jumbo Trim   |           | Steel  |
|               | Black        | Pebble=3  |        |
|               | White        | Pebble=3  |        |

**Jumbo Trim** is a flexible PVC trim with individual internal metal clips and gripping tongue to provide a stronger grip.

## HOW TO ORDER



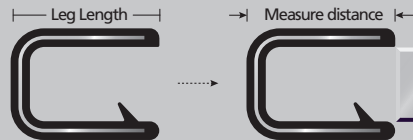
1

Determine edge **THICKNESS** of your material. Use column 1.  
Measure thickness



2

Select **TRIM SERIES**. Determine how far trim is to be inserted. Use column 2.



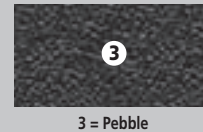
3

Select available **COLOR**. Use column 3.



4

Available **TEXTURE** is PEBBLE. Use column 4.



5

Available **CLIP MATERIAL** is STEEL. Use column 5.

Part Number Example

2 5 3 4 1  
2000 S B 3 X1/2

90° Miter Tool

See pages 40-41

Part# GSS851

Cuts in seconds.



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**TRIM-LOK** INC.  
www.trimlok.com



## DESIGNED TO FIT A RANGE OF SIZES



| Trim Series                           | SIZE RANGE                                      | COLOR | TEXTURE      | CLIP     | PART NO.     |
|---------------------------------------|---|-------|--------------|----------|--------------|
| <p>Thickness between: .010"-.030"</p> | FITS MATERIAL THICKNESSES FROM 0.010" TO 0.030" | Black | Pebble       | Steel    | 1630SB3-1581 |
| <p>Thickness between: .010"-.050"</p> | FITS MATERIAL THICKNESSES FROM 0.010" TO 0.050" | Black | Pebble       | Steel    | 1620SB3-341  |
|                                       |   | White | Pebble       | Steel    | 1620SW3-342  |
| <p>Thickness between: .032"-.125"</p> | FITS MATERIAL THICKNESSES FROM 0.032" TO 0.125" | Black | Basket Weave | Steel    | 1600SB5-315  |
|                                       |   | Black | Pebble       | Steel    | 1600SB3-317  |
|                                       |   | White | Pebble       | Aluminum | 1600B3-317   |
| <p>Thickness between: .085"-.210"</p> | FITS MATERIAL THICKNESSES FROM 0.085" TO 0.210" | Black | Basket Weave | Steel    | 1645SB5-336  |
|                                       |   | White | Pebble       | Steel    | 1645SW3-337  |
|                                       |   | Black | Pebble       | Steel    | 1645SB3-338  |
| <p>Thickness between: .090"-.190"</p> | FITS MATERIAL THICKNESSES FROM 0.090" TO 0.190" | White | Pebble       | Steel    | 1640SW3-331  |
|                                       |   | Black | Pebble       | Steel    | 1640SB3-708  |
| <p>Thickness between: .090"-.190"</p> | FITS MATERIAL THICKNESSES FROM 0.090" TO 0.190" | Black | Pebble       | Steel    | 1650SB3-339  |
|                                       |   | Black | Pebble       | Aluminum | 1650B3-339   |
| <p>Thickness between: .135"-.250"</p> | FITS MATERIAL THICKNESSES FROM 0.135" TO 0.250" | Black | Pebble       | Steel    | 1610SB3-343  |
|                                       |   | Black | Pebble       | Aluminum | 1610B3-343   |
|                                       |   | White | Pebble       | Steel    | 1610SW3-344  |
| <p>Thickness between: .250"-.500"</p> | FITS MATERIAL THICKNESSES FROM 0.250" TO 0.500" | Black | Pebble       | Steel    | 1660SB3-349  |
|                                       |   | White | Pebble       | Steel    | 1660SW3-1628 |

# FIRE RETARDANT TRIM

**Fire Retardant Trim** is a flexible trim with metal clips to provide a permanent grip. It is manufactured out of a Thermoplastic Elastomer (TPE) material formulated to pass the National Fire Protection Agency (NFPA) standards.

EDGE TRIMS

| 1 TRIM EDGE THICKNESS |           |           |          | 2           | 3          | 4        |       |
|-----------------------|-----------|-----------|----------|-------------|------------|----------|-------|
| 1/8"                  | 5/32"     | 3/16"     | 1/4"     | Trim Series | Trim Color | Texture  | Clip  |
| 0.125"                | 0.156"    | 0.188"    | 0.250"   |             |            |          |       |
|                       |           |           |          | 100 Series  | Black      | Pebble=3 | Alum. |
| 100-1/8               | 100-5/32  | 100-3/16  | 100-1/4  |             | White      | Pebble=3 |       |
|                       |           |           |          | 1375 Series | Black      | Pebble=3 | Alum. |
| 1375-1/8              | 1375-5/32 | 1375-3/16 | 1375-1/4 |             | White      | Pebble=3 |       |

• UL94VO compliant vinyl available by special request only (reference Trim-Lok Material #VY0117)



### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

### Base Material:

(TPE) Thermoplastic Elastomer, Hardness: 80 Durometer (Shore A)

### Internal Clip Material:

Aluminum

### Flammability and Code Compliance:

UL 94 HB  
NF PA 1971

## HOW TO ORDER

- Determine edge **THICKNESS** of your material. Use column 1.  
Measure thickness
- Select **TRIM SERIES**  
Determine how far trim is to be inserted. Use column 2.  
Leg Length → Measure distance ←
- Select available **COLOR**. Using column 3.  

|   |   |
|---|---|
| B | W |
|---|---|

  
B=Black W=White
- Select type of **TEXTURE**. Use column 4.  
  
3 = Pebble

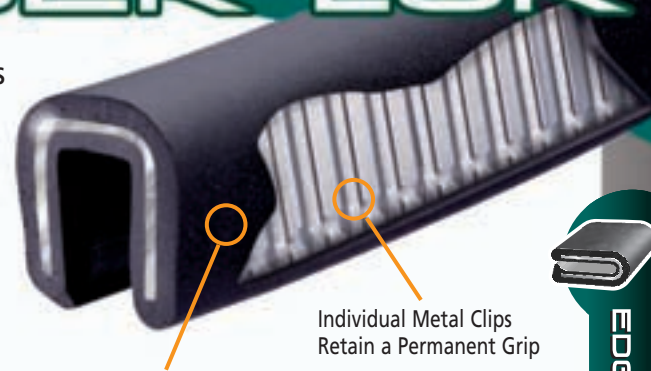
Part Number Example **100** **B** **3** **TPRFR** **X1/4**

# RUBBER-LOK

**Rubber-Lok** simulates rubber and individual internal metal clips provide a secure grip.

## Many Applications

- Boat Consoles
- ATV's
- Helmets
- Utility Trailers
- Truck Bodies
- Automobiles
- Sheet Metal Products
- And Many More



Black PVC Plastic that Offers a 'Rubber' Look and Feel

Individual Metal Clips Retain a Permanent Grip



EDGE TRIMS

## RUBBER-LOK SERIES-THICKNESS

| 1/16"              | 3/32"        | 1/8"        | 3/16"        | 1/4"        |       |
|--------------------|--------------|-------------|--------------|-------------|-------|
| 0.063              | 0.13         | 0.125       | 0.188        | 0.250       |       |
| <b>1100 Series</b> |              |             |              |             |       |
|                    |              |             |              |             | Alum. |
| 1100B7X1/16        | 1100B7X3/32  | 1100B7X1/8  | 1100B7X3/16  | 1100B7X1/4  |       |
| <b>2200 Series</b> |              |             |              |             |       |
|                    |              |             |              |             | Steel |
| 2200SB7X1/16       | 2200SB7X3/32 | 2200SB7X1/8 | 2200SB7X3/16 | 2200SB7X1/4 |       |

### Custom Materials:

Rubber-Lok can be ordered in special compounds based upon your specific application requirements.

### Custom Colors:

Rubber-Lok can be ordered in custom colors to match your special needs. You can also highlight your trim with special decorative finishes.

### Custom Profiles:

Special shapes or modifications to Rubber-Lok can be developed in order to meet your needs.

### Custom Length:

Rubber-Lok can be ordered in specific cut lengths. Minimum quantities apply.

### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

### Base Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

### Internal Clip Material:

Aluminum or Steel



# EDGE-GUARD

EDGE TRIMS



**Edge-Guard** is a pre-glued, flexible plastic trim with a mylar or clear cover. It gives a beautiful, finished appearance.

## Many Applications

- Car Door Edges
- Furniture
- Vending Machines
- Running Boards
- Fender Flares

### Product Specifications:

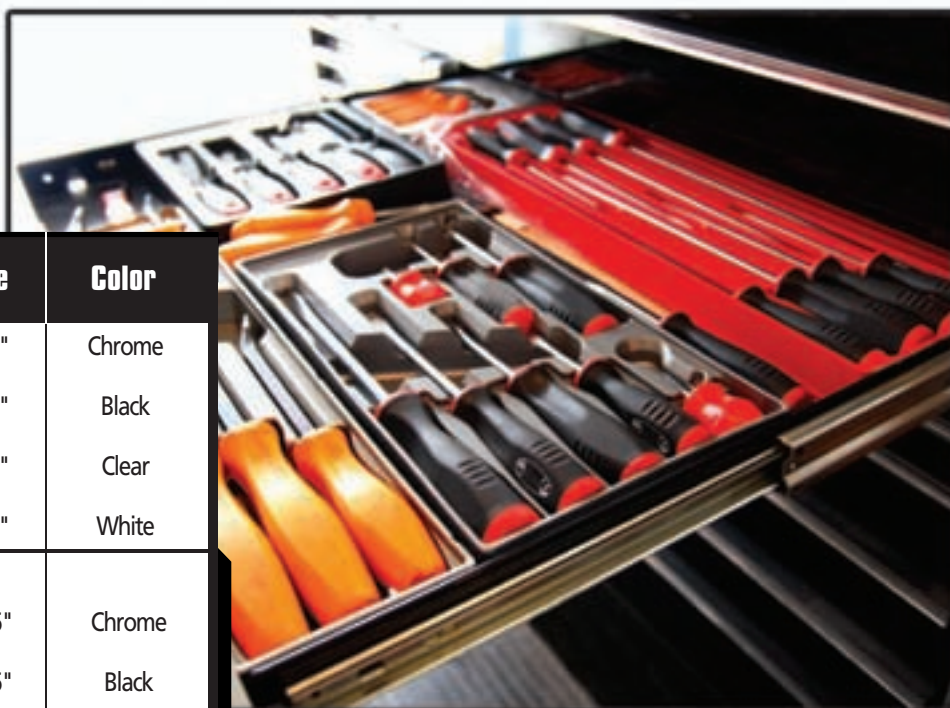
Recommended temperature rating for general applications: -20°F. through +158°F.

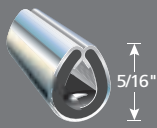
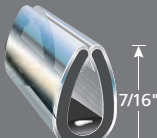
### Base Material:

Vinyl (PVC), Hardness: 97 Durometer A  
Decorative Finish: Mylar Overlay  
White, Hardness: 88A Durometer

### Adhesive:

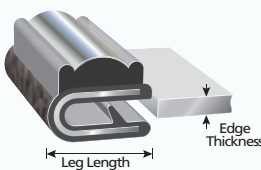
Hot Melt Adhesive  
Optional Butyl Adhesive Sealant



| Edge-Guard®  | Part No. | Size  | Color  |
|--|----------|-------|--------|
|  <p>Fits over edges up to 1/8"</p>  | EGC      | 5/16" | Chrome |
|  | EGB      | 5/16" | Black  |
|  | EGCL     | 5/16" | Clear  |
|  | EGW      | 5/16" | White  |
|  <p>Fits over edges up to 3/16"</p> | EGC7/16  | 7/16" | Chrome |
|  | EGB7/16  | 7/16" | Black  |

# DECORATIVE TRIM

**Decorative Trim** is a flexible PVC trim with chrome and finishes.

| 1<br>Finish | 2<br>Trim Series | 3<br>Trim Color | 4<br>Texture              | Profile<br>(Approx. full size)  | 5<br>Edge Thickness | Leg Length | Internal Clip | Part Number Example |
|-------------|------------------|-----------------|---------------------------|---|---------------------|------------|---------------|---------------------|
| 8=Chrome    | 100 Series       | White           | 1=Coarse Pebble<br>7=Sand |  | 1/16"               | 9/16"      | Alum.         | 8100B3X1/8          |
|             |                  | Black           | 3=Pebble<br>7=Sand        |   | 3/32"               | 9/16"      |               |                     |
|             |                  |                 | 1=Coarse Pebble<br>7=Sand |   | 1/8"                | 9/16"      |               |                     |
|             |                  |                 |                           |   | 5/32"               | 9/16"      |               |                     |
|             |                  |                 |                           |   | 3/16"               | 17/32"     |               |                     |
|             |                  |                 |                           |   | 1/4"                | 1/2"       |               |                     |



EDGE TRIMS

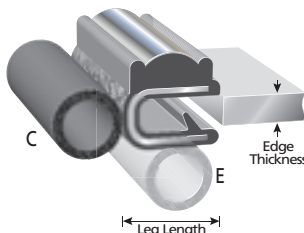
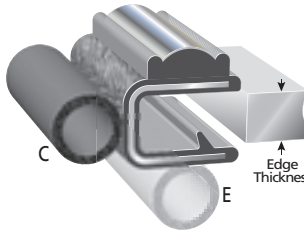
**Decorative Trim-Seal** is a flexible PVC trim with decorative finishes. It can be supplied with or without an EPDM sponge rubber bulb to provide a secure seal for a variety of applications.

**Product Specifications:**  
Recommended temperature rating for general applications: -20°F. through +158°F.

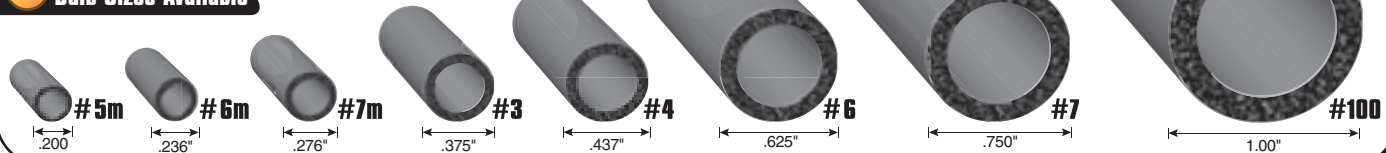
**Outer Coating Material:**  
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

**Internal Clip Material:**  
Aluminum

**Flammability & Code Compliance:**  
Vinyl: FMVSS 302  
FAA/FAR 23.853  
UL 50E  
UL 94HB

| 1<br>Finish | 2<br>Trim Series | 3<br>Trim Color | 4<br>Texture              | Profile   | 6<br>Edge Thickness | 7<br>Leg Length | Bulb Location | Internal Clip | Part Number Example  |
|-------------|------------------|-----------------|---------------------------|---|---------------------|-----------------|---------------|---------------|--|
| 8=Chrome    | 100 Series       | White           | 1=Coarse Pebble<br>7=Sand |  | 1/16"               | 9/16"           |               | Alum.         | 1 Finish<br>2 Bulb Size<br>3 Trim Series<br>83100B3X1/8C<br>4 Trim Color<br>5 Texture<br>6 Edge Thickness<br>7 Bulb Location |
|             |                  | Black           | 3=Pebble<br>7=Sand        |   | 3/32"               | 9/16"           | C             |               |  |
|             |                  | Tan             | 1=Coarse Pebble<br>7=Sand |   | 1/8"                | 9/16"           | E             |               |  |
|             |                  |                 |                           |   | 5/32"               | 9/16"           |               |               |  |
|             |                  |                 |                           |   | 3/16"               | 17/32"          |               |               |  |
|             |                  |                 |                           |   | 1/4"                | 1/2"            |               |               |  |
| 8=Chrome    | 375 Series       | White           | 3=Pebble<br>7=Sand        |  | 1/8"                | 3/4"            |               | Alum.         | <b>See page 18 for "How to Order" Instructions.</b>  |
|             |                  | Black           | 3=Pebble<br>7=Sand        |   | 5/32"               | 3/4"            | C             |               |  |
|             |                  | Tan             | 3=Pebble<br>7=Sand        |   | 1/4"                | 3/4"            | E             |               |  |
|             |                  |                 |                           |   | 5/16"               | 21/32"          |               |               |  |
|             |                  |                 |                           |   | 3/8"                | 5/8"            |               |               |  |
|             |                  |                 |                           |   | 1/2"                | 19/32"          |               |               |  |

**2 Bulb Sizes Available**



These parts may require minimum orders and longer lead times.

# RUBBER EDGE TRIM

EDGE TRIMS



**Rubber Edge Trims** are available in either **EPDM** or **Neoprene**, these two different materials are designed to fit your application perfectly.

**Neoprene** is a well proven proprietary blend that weathers well, has very good resistance to abrasion, flex cracking, alkalis, and acids and is best used in applications where flame resistance is a requirement. This material has moderate resistance to oils and gasoline. Neoprene is generally considered an excellent all-purpose material with a solid balance of properties and few limitations. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Hardness: 70 Durometer (Shore A) Service temperature ranges from -40°F. to 225°F.

**EPDM** has excellent performance characteristics. EPDM (Ethylene-Propylene-Diene-Monomer) is best known for its excellent ozone, weathering, and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids, and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline, and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for use outdoors.

Hardness: 70 Durometer (Shore A)  
Service temperature range per spec and per vendor from -40°F. to 212°F. for EPDM and Neoprene.  
Short term is -40°F. to 225°F.

**Butyl Sealant** can be ordered pre-applied and provides excellent sealing characteristic with good heat performance.  
Service temperature ranges from -20°F. to 158°F.

**Hot Melt Adhesive** can be ordered pre-applied and to provide a stronger grip with good heat performance.

Recommended temperature rating from -20°F. to 158°F.  
FMVSS 302

## RUBBER EDGE TRIM-THICKNESS

| 1/32"                            | 1/16"        | 1/16"        | 1/8"         |
|----------------------------------|--------------|--------------|--------------|
| 0.032                            | 0.063        | 0.063        | 0.125        |
| No glue available in this column |              |              |              |
| <p>X1001</p>                     | <p>X1002</p> | <p>X2017</p> | <p>X1003</p> |
| <p>X1010</p>                     | <p>X1011</p> |              | <p>X1012</p> |
| <p>X2001</p>                     | <p>X2002</p> | <p>X2073</p> | <p>X2003</p> |
| <p>X2012</p>                     | <p>X2013</p> | <p>X2008</p> | <p>X2014</p> |
| <p>X2059</p>                     | <p>X2010</p> |              | <p>X2102</p> |
|                                  | <p>X2009</p> |              | <p>X2006</p> |



# RUBBER EDGE TRIM

EDGE TRIMS

| 3/16"        | 1/4"                                 | 5/16"                                 | 3/8"                                  |
|--------------|--------------------------------------|---------------------------------------|---------------------------------------|
| 0.188        | 0.250                                | 0.313                                 | 0.375                                 |
| <p>X1004</p> | <p>X1005</p>                         | <p>X1006</p>                          | <p>X1007</p>                          |
| <p>X1013</p> | <p>X1014</p>                         | <p>X1015</p>                          | <p>X1016</p>                          |
| <p>X2004</p> | <p>1/8</p> <p>0.125</p> <p>X2060</p> | <p>1/2"</p> <p>0.500</p> <p>X1018</p> | <p>3/4"</p> <p>0.750</p> <p>X2007</p> |
| <p>X2015</p> |                                      |                                       |                                       |
| <p>X2011</p> |                                      |                                       |                                       |

**HOW TO ORDER**

|   |   |
|---|---|
| <p style="text-align: center;"><b>Neoprene Part# Example</b></p> <p><b>X1001 WG</b></p> <p>WG= with glue<br/>WB= with pre-applied butyl sealant</p> <p>— Rubber Edge Trim profile</p> | <p style="text-align: center;"><b>EPDM Part# Example</b></p> <p><b>X1001 E WG</b></p> <p>WG= with glue<br/>WB= with pre-applied butyl sealant</p> <p>E=EPDM</p> <p>— Rubber Edge Trim profile</p> |
|---|---|



# J-CLIP AND SEWABLE UPHOLSTERY TRIM



EDGE TRIMS

## Upholstery Trims and J-Clips

are manufactured out of a sewable non-break material. Fabric can be sewn to these parts and used to keep the material tight to the seat frame once in place.

## UPHOLSTERY TRIM

### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

### Outer Coating Material:

Vinyl (PVC), Non-break. Hardness: 85 Durometer (Shore A)

**Internal Clip Material:** Aluminum

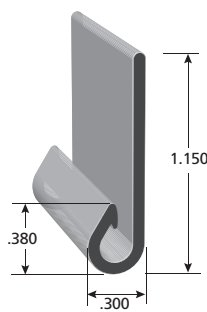
| Profile | Part No.       | Color |
|---------|----------------|-------|
|         | 529B3X1/8      | Black |
|         | 529CC036-3X1/8 | Gray  |
|         | 529CC037-3X1/8 | Taupe |

Custom colors available. Minimums apply.

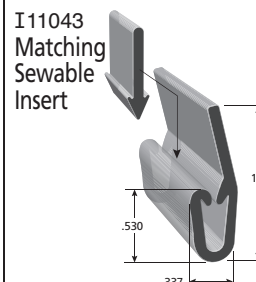


Upholstery Trim is sewn to leather seat cover to attach to seat frame

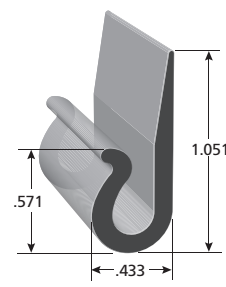
## J-CLIPS



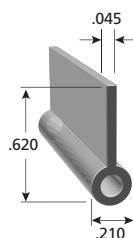
I11026



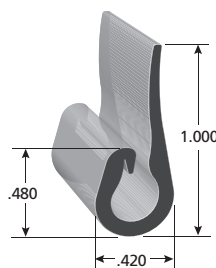
I11038



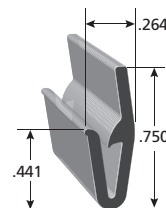
I11023



I11053



I11109



I11102

### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

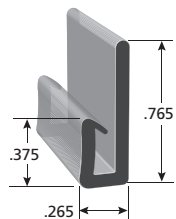
### Material:

Polypropylene, Non-break. Hardness: 90 Durometer (Shore A)

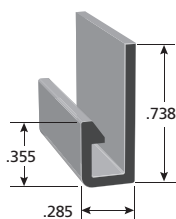


# J-CLIP AND SEWABLE UPHOLSTERY TRIM

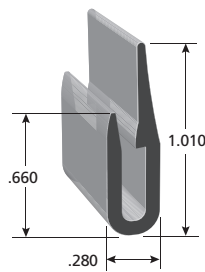
## J-CLIPS



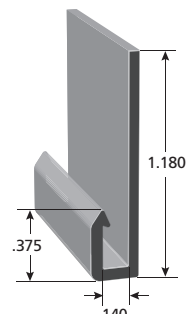
I11114



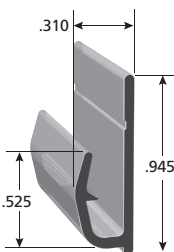
I11099



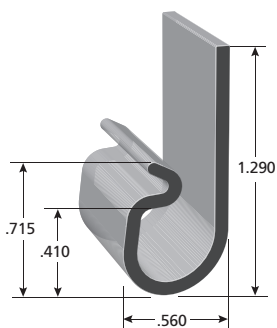
I11107



I11039

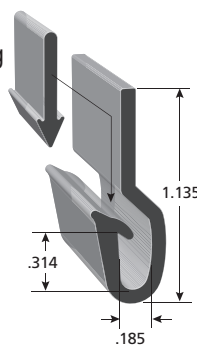


I11103



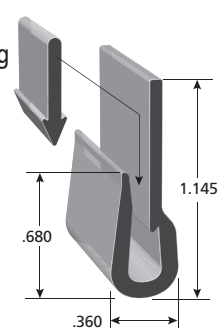
I11108

I11059  
Matching  
Sewable  
Insert

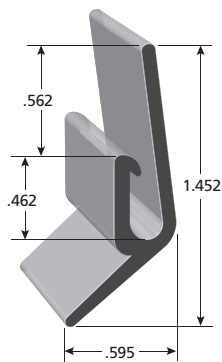


I11060

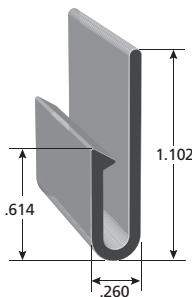
I11071  
Matching  
Sewable  
Insert



I11072



I11105



I11024



# TRIM SEAL



**Seals and Protects against Weather Damage!**

## HOW TO ORDER

**Trim Seal** is a flexible PVC Trim with a sponge rubber bulb seal attached to provide a secure seal for a variety of applications.

Check out our How to Install video at: [www.trim-seal-install.info](http://www.trim-seal-install.info)



### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

### Outer Coating Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

### Internal Clip Material:

Aluminum or Steel

### Flammability & Code Compliance:

Vinyl: FMVSS 302  
FAA/FAR 23.853  
UL 50E  
UL 94HB



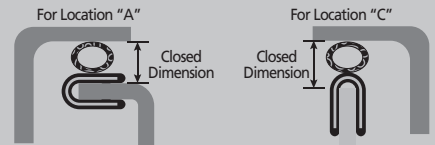
FILE# MH49032

### Determine BULB COLOR

**OW** Off White      **B** Black = No callout necessary

### Determine BULB SIZE based on closed distance between door and jam.

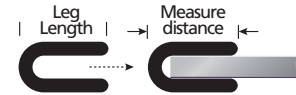
1.5 x Closed dimension = **BULB SIZE** needed.  
(Example: Closed dimension is .50 then 1.50 x .50 = .75 Bulb Dia.)



1

### Select TRIM SERIES

Determine how far trim is to be inserted.



2

### Determine TRIM COLOR to best suit application

|           |           |          |                  |                 |
|-----------|-----------|----------|------------------|-----------------|
| <b>B</b>  | <b>W</b>  | <b>T</b> | <b>LB</b>        | <b>LG</b>       |
| B = Black | W = White | T = Tan  | LB = Light Biege | LG = Light Grey |

3

### Determine TEXTURE to best suit application

|          |           |          |                |          |
|----------|-----------|----------|----------------|----------|
| <b>1</b> | <b>2</b>  | <b>3</b> | <b>5</b>       | <b>7</b> |
| Coarse=1 | Leather=2 | Pebble=3 | Basket Weave=5 | Sand=7   |

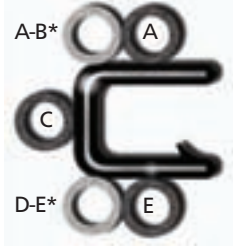
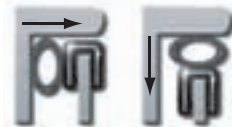
4

5

### Determine edge THICKNESS

Select **BULB LOCATION** best to suit.

Typical Applications



\* A-B or D-E non-standard location, special order, non-returnable

6

### Part Number Example



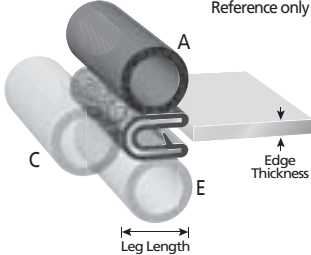


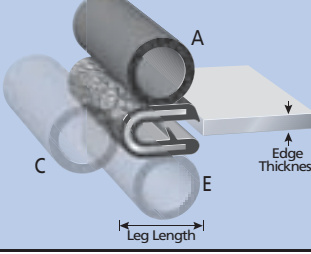


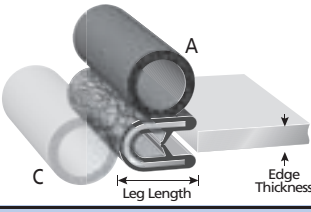


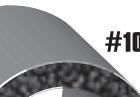
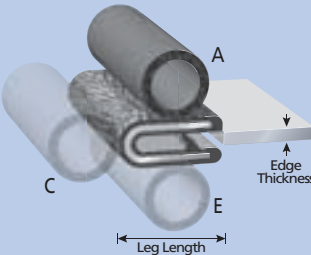

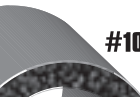
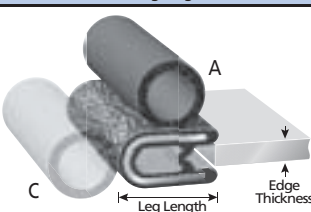

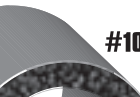
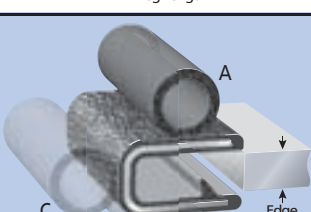
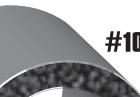
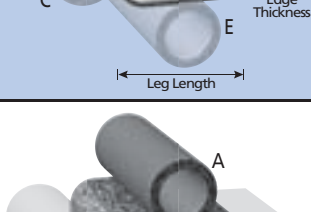
OW **3** **100** **B** **3** **X1/8** **A**

## Many Applications

- Boat Hatch Seals
- RV Compartments
- Door Seals
- Tonneau Cover Seals
- Tool Box Seals
- Many More

TRIM SEALS



| 1<br>Bulb Sizes Available  | 2<br>Trim Series | 3<br>Trim Color | 4<br>Texture              | Profile<br>(Approx. full size)  | 5<br>Edge Thickness | Leg Length | 6<br>Bulb Location | Internal Clip | Part Number Example   |
|--|------------------|-----------------|---------------------------|---|---------------------|------------|--------------------|---------------|---|
|  #5m<br> #6m   | 062 Series       | White           | 1=Coarse Pebble<br>7=Sand |    | 1/64"               | 3/8"       | A                  | Alum.         | 1 Bulb Size<br>2 Trim Series<br>3 Trim Color<br>7m062B3X1/64A<br>Texture 4<br>Edge Thickness 5<br>Bulb Location 6                 |
|  |                  | Black           | 3=Pebble<br>7=Sand        |   | 1/32"               | 3/8"       | C                  |               |   |
|  #7m<br> #3  | 075 Series       | White           | 1=Coarse Pebble<br>7=Sand |    | 1/32"               | 7/16"      | A                  | Alum.         | 4075B3X1/32A  |
|  |                  | Black           | 3=Pebble<br>7=Sand        |   | 1/16"               | 7/16"      | C                  |               |   |
|  #4<br> #6   | 750 Series       | Black           | 2=Leather                 |    | 1/32"               | 7/16"      | A                  | Alum.         | 3750B2X1/16A  |
|  |                  | White           | 1=Coarse Pebble<br>7=Sand |   | 1/16"               | 7/16"      | C                  |               |   |
|  #6<br> #7<br> #100 | 100 Series       | Black           | 3=Pebble<br>7=Sand        |   | 1/32"               | 37/62"     | A                  | Alum.         | 6100B3X1/8EWB   |
|  |                  | Tan             | 1=Coarse Pebble<br>7=Sand |   | 1/16"               | 9/16"      |                    |               |   |
|  |                  | White           | 2=Leather                 |   | 3/32"               | 9/16"      | C                  |               |   |
|  |                  | Light Biege     | 3=Pebble                  |   | 1/8"                | 9/16"      | E                  |               |   |
|  |                  | Light Grey      | 1=Coarse Pebble           |   | 5/32"               | 9/16"      | E                  |               |   |
|  #7<br> #100   | 150 Series       | Black           | 2=Leather<br>7=Sand       |  | 1/32"               | 37/62"     | A                  | Alum.         | 7150B2X5/32A  |
|  |                  | White           | 2=Leather                 |   | 1/16"               | 9/16"      |                    |               |   |
|  #7<br> #100   | 1375 Series      | Black           | 3=Pebble<br>7=Sand        |  | 1/16"               | 3/4"       | A                  | Alum.         | 4375B3X3/8C<br>1 Bulb Size<br>2 Trim Series<br>3 Trim Color<br>4 375B3X3/8CWB<br>Texture 4<br>Edge Thickness 5<br>Bulb Location 6 |
|  |                  | Tan             | 3=Pebble                  |   | 1/8"                | 3/4"       |                    |               |   |
|  |                  | White           | 3=Pebble<br>7=Sand        |   | 3/16"               | 3/4"       | E                  |               |   |
|  #100   | 1350 Series      | White           | 2=Leather                 |  | 1/16"               | 3/4"       | A                  | Alum.         | 4350B2X1/2A   |
|  |                  | Black           | 2=Leather                 |   | 1/8"                | 3/4"       |                    |               |   |



TRIM SEALS

# TRIM-SEAL

| 1<br>Bulb Size | 2<br>Trim Series | 3<br>Trim Color | 4<br>Texture | Jumbo Trim-Seal<br>Profile<br>(Approx. full size) | 5<br>Edge Thickness | Leg<br>(Fixed size) | 6<br>Bulb Location | Internal<br>Clip | Part Number<br>Example  |      |  |
|----------------|------------------|-----------------|--------------|---|---------------------|---------------------|--------------------|------------------|---|------|--|
| #5m            | 2000<br>Series   | White           | 3=Pebble     |   | 1/2"                | 1"                  | A                  | Steel            | <p>1 Bulb Size<br/>2 Trim Series<br/>3 Trim Color<br/>7 2000 SB 3 X 3/4 A<br/>Texture 4<br/>Edge Thickness 5<br/>Bulb Location 6</p> <p>See page 19 for<br/>bulb size<br/>illustrations</p> |      |  |
| #6m            |                  |                 |              |   | 5/8"                | 15/16"              | C                  |                  |   |      |  |
| #7m            |                  |                 |              |   | 3/4"                | 7/8"                | E                  |                  |   |      |  |
| #3             |                  | Black           | 3=Pebble     |   | #4                  | #6                  | #7                 |                  |   | #100 |  |
|                |                  |                 |              |   |                     |                     |                    |                  |   |      |  |
|                |                  |                 |              |   |                     |                     |                    |                  |   |      |  |
|                |                  |                 | Tan          |   | 3=Pebble            |                     |                    |                  |   |      |  |

## Additional Trim-Seal

Combine any of our stock Rubber Seals with our standard Edge Trim to achieve the perfect Trim-Seal combination for your application. Longer lead times and minimums may apply.

|                        |  |                        |                       |
|------------------------|--|------------------------|-----------------------|
| <p>103B375B3X3/16E</p> | <p>113B100B3X1/8E</p>  | <p>1333B100B3X1/8E</p> | <p>3B150B2X1/8A</p>   |
| <p>1B150B2X1/8C</p>    | <p>105B100B3X1/8A</p>  | <p>109B375B3X3/16E</p> | <p>202B100B3X1/8E</p> |
| <p>135B375B3X3/16E</p> | <p>See page 18 for<br/>"How to Order" Instructions.</p> <p>Check with your Trim-Lok sales representative for additional<br/>bulb size options.</p> |                        |                       |

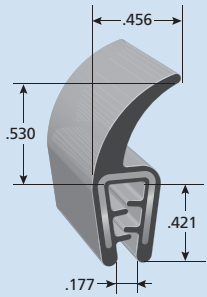
# CO-EXTRUDED TRIM-SEAL

## Product Specifications:

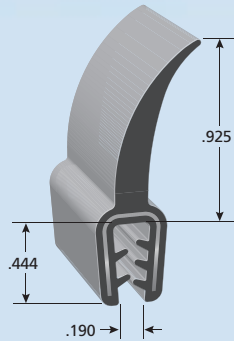
Recommended temperature rating for general applications: -20°F. through +158°F.

▲ = ALUMINUM WIRE CARRIER

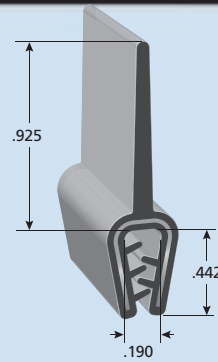
● = STEEL WIRE CARRIER



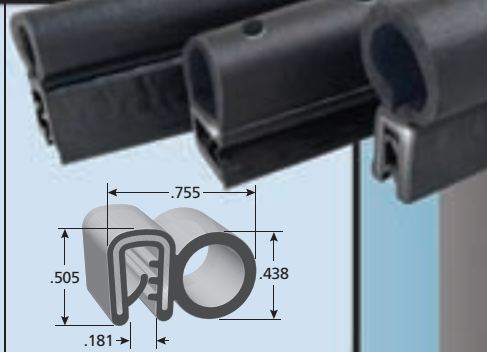
DDA1501  
EPDM Dense ▲



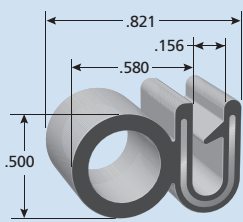
DD1201  
EPDM Dense ▲



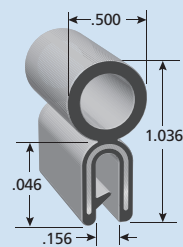
DD6112  
EPDM Dense ▲



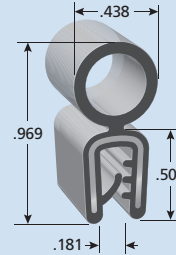
DD6138  
EPDM Dense ●



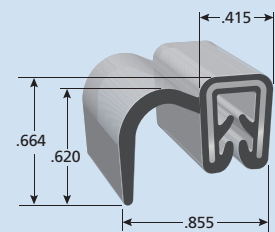
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EPDM Dense ▲



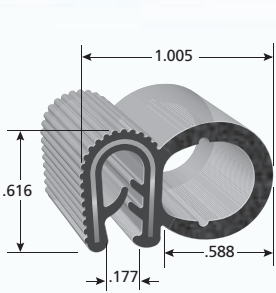
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EPDM Dense ▲



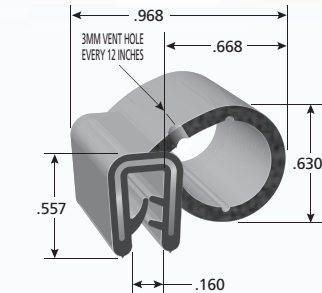
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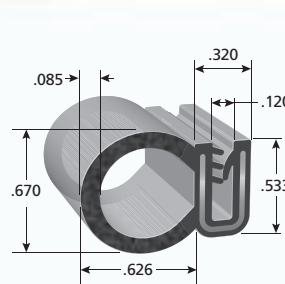
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EPDM Dense ●



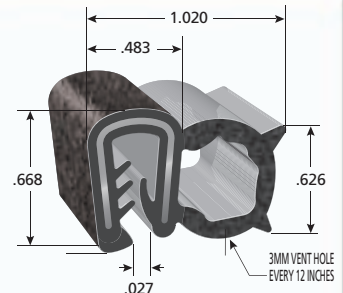
DDA3229 ●



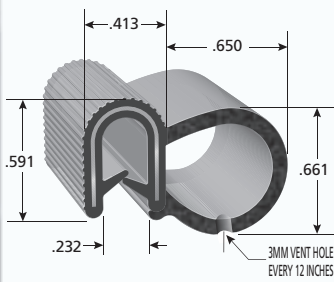
DD1004 ●



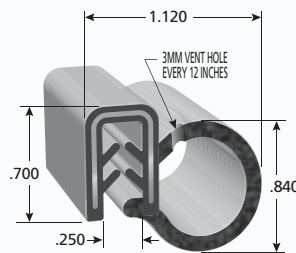
DD6100 ▲



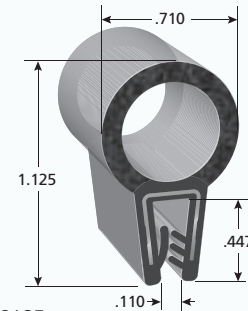
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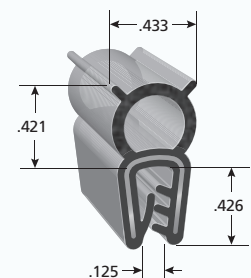
DDA1503 ●



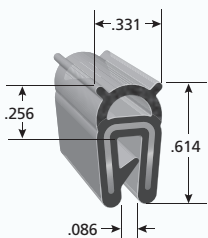
DD6130 ●



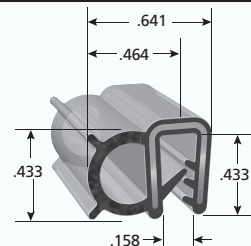
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DD1614-002 ● ▲



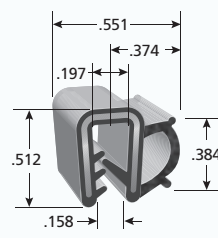
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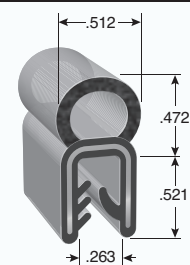
DDA2518 ▲



DDA1549 ▲



DD6123 ▲



DD1013 ▲

CO-EXTRUDED

\*Samples contingent upon product availability. These parts may require minimum orders and longer lead times.

# HATCH SEAL

Resists kinks in a radiused corner

Durable PVC Plastic Trim

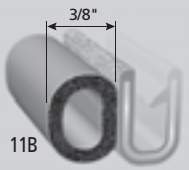
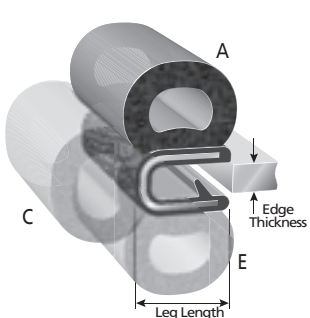

EPDM Sponge Rubber Bulb

Tear Resistant

Individual Metal Clips Retain a Permanent Grip

**Hatch Seal** is a specially formulated compound rubber that provides a watertight seal and prevents leaks.

Recommended temperature rating for general applications: -20°F. through +158°F.

| 1<br>Bulb Size  | 2<br>Trim Series | 3<br>Trim Color | 4<br>Texture       | Profile<br>(Approx. full size)   | 5<br>Edge Thickness | Leg Length | 6<br>Bulb Location | Example Part Number  |
|---|------------------|-----------------|--------------------|--|---------------------|------------|--------------------|--|
| <br>11B  | 100 Series       | Black           | 3=Pebble<br>7=Sand | <br>Not to scale | 1/16"               | 9/16"      | A                  | 1 Bulb Size<br>2 Trim Series<br>3 Trim Color<br>12B100B7X3/16A |
| <br>12B |                  |                 |                    |  | 3/32"               | 9/16"      |                    |  |
|   |                  |                 |                    |  | 3/16"               | 17/32"     | C                  | Edge Thickness 5   |
|   |                  |                 |                    |  | 1/4"                | 1/2"       |                    | Bulb Location 6  |

TRIM SEALS

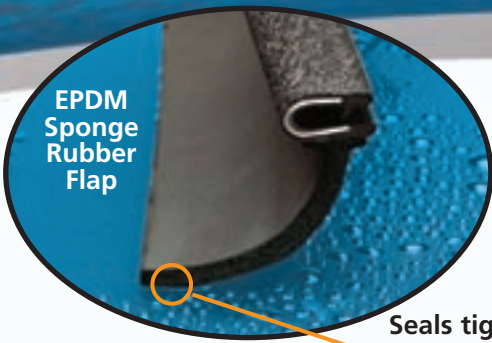
FOR A WATER TIGHT SEAL!



- Greater tear strength
- Protects against weathering
- Wide range of sizes to fit precisely
- Reduces noise and vibrations
- Optional butyl adhesive sealant for a stronger grip and to prevent seepage into storage compartment

1-888-874-6565  
**TRIM-LOK** INC.  
 www.trimlok.com

# FLAP SEAL



Seals tight to protect against weather damage

Durable PVC Plastic Trim

Strong Gripping Tongue

Individual Metal Clips retain a Permanent Grip

Exceptional Bond Surface

EPDM Sponge Rubber Flap

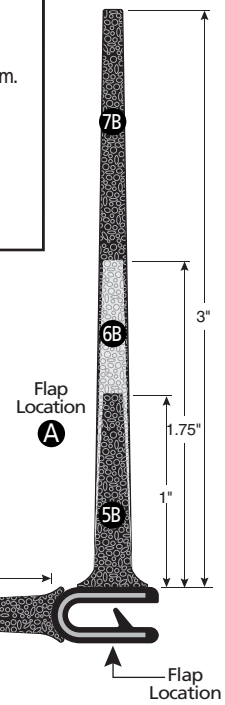
**Flap Seal** is a flexible PVC trim with a EPDM sponge rubber flap attached to provide a secure seal in a variety of dynamic applications. Recommended temperature rating for general applications: -20°F. through +158°F.

| 1<br>Flap Length | 2<br>Trim Series | 3<br>Trim Color | 4<br>Texture              | Profile<br>(Approx. full size)                              | 5<br>Edge Thickness | Leg Length | 6<br>Flap Location | Internal Clip  | Example Part Number  |
|------------------|------------------|-----------------|---------------------------|---|---------------------|------------|--------------------|----------------|--|
| 5B=1"            | 100 Series       | White           | 1=Coarse Pebble<br>7=Sand | <p>Reference only</p> <p>C Location fits 1/4" Trim only</p> | 1/16"               | 9/16"      | A                  | Alum.<br>Steel | 1 Flap Length<br>2 Trim Series<br>3 Trim Color<br>4 Texture<br>5 Edge Thickness<br>6 Flap Location<br>Example: 6B100B3X18A |
| 6B=1.75"         |                  |                 |                           |   | 3/32"               | 9/16"      |                    |                |  |
| 7B=3"            |                  | 3/16"           | 9/16"                     |   | E                   |            |                    |                |  |
| 8B=1.75"         |                  |                 |                           |   |                     | 5/32"      | 17/32"             |                |  |
| 5B=1"            | 150 Series       | Black           | 3=Pebble<br>7=Sand        | 1/4"  | 1/2"                | C          |                    |                |  |
| 5B=1"            | 1350 Series      | White           | 3=Pebble<br>7=Sand        | <p>C Location fits 1/4" and above Trim only</p>             | 1/8"                | 3/4"       | A                  | Alum.          |  |
| 6B=1.75"         |                  |                 |                           |   | 5/32"               | 3/4"       |                    |                |  |
| 7B=3"            |                  | 1/4"            | 11/16"                    |   | E                   |            |                    |                |  |
| 8B=1.75"         |                  | 5/16"           | 21/32"                    |   |                     |            |                    |                |  |
| 5B=1"            | 1375 Series      | Black           | 3=Pebble<br>7=Sand        | 1/4"  | 11/16"              | C          |                    |                |  |
|                  | 5/16"            | 21/32"          |                           |   |                     |            |                    |                |  |
|                  | 3/8"             | 5/8"            |                           |   |                     |            |                    |                |  |
|                  |                  |                 |                           | 1/2"  | 19/32"              |            |                    |                |  |

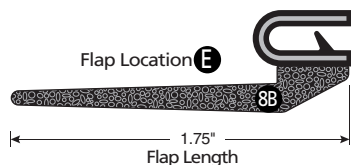
## HOW TO ORDER

- Determine the **FLAP LENGTH** using column. . . . 1
- Determine the **TRIM SERIES #** using column. . . . 2
- Determine the **TRIM COLOR** using column. . . . 3
- Determine the **TRIM TEXTURE** using column. . . . 4
- Determine the **EDGE THICKNESS** using column. . . . 5
- Determine the **FLAP LOCATION** using column. . . . 6

## Typical Applications



To order flaps separately see page 35



Flap configuration options for 5B, 6B, 7B (Lengths not shown)

# LIP GUARD



**Lip Guard** is a plastic trim with a mylar cover and peel-off tape. This pliable trim comes in chrome and black and has the durability to meet interior or exterior design requirements. Paintable Lip-Guard can be painted to specific color using vinyl base paint.

## Many Applications

- Running Boards
- Unfinished Edges
- Truck Bed Covers
- Car Fenders
- Spas
- Camper Shells
- Fender Flares

### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

### Base Material:

Vinyl (PVC)

### Decorative Finish:

Mylar Overlay

### Adhesive:

3M™ Acrylic Foam Tape with peel-off liner



| Lip Guard®          | Part No. | Roll Size | Size    | Color  | Hardness |
|---------------------|----------|-----------|---------|--------|----------|
|                     | LGC      | 500 ft    | 7/16"   | Chrome | 67D      |
|                     | LGB      | 500 ft    | 7/16"   | Black  | 97A      |
|                     | LGB3/4   | 500 ft    | 3/4"    | Black  | 97A      |
| Paintable Lip Guard | Part No. | Roll Size | Size    | Color  |          |
|                     | PLGB     | 500 ft    | 9/16"   | Black  | 67D      |
|                     | JLGB     | 250 ft    | 1 1/16" | Black  | 67D      |

## Paintable Lip Guard is...

- Designed to replace the aluminum trim on fiberglass shells
- Can be painted with vinyl based paint
- Designed for camper shells and running boards
  - Pliable and durable to meet exterior design requirements

PLASTIC PROFILES



# DRIP RAIL

**Drip Rail** is a flexible plastic peel 'n stick rain gutter that eliminates time consuming installation of aluminum rain gutters.

- Easy to install with **3M™ Acrylic Automotive Grade Foam Tape**.
- Bonds above windows on your truck, car, RV or boat to channel off water.
- Eliminate streaks from dew and drizzle.
- Control water runoff.

E-Z Peel 'n Stick Rain Gutter with **3M™ Acrylic Foam Tape**

Durable PVC Plastic

Special 'J' design to Channel away water

### Product Specifications:

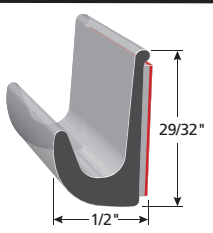
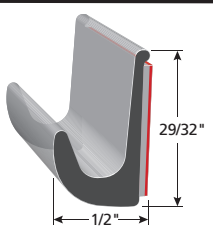
Recommended temperature rating for general applications: -20°F. through +158°F.

### Adhesive:

**3M™ Acrylic Foam Tape** with peel-off liner

### Base Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

| Profile   | Part No. | Color |
|---|----------|-------|
|  | DRB      | Black |
|  | DRW      | White |

Sold in 50 or 250 foot increments



Check out our How to Install video at: [www.drip-rail-install.info](http://www.drip-rail-install.info)

Custom sizes and colors are available on request. Minimums apply.

# CARPET TRIM

**Carpet Trim** is a flexible PVC trim with a peel and stick carpet edge to prevent carpet frays while providing a finished look.

### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

### Base Material:

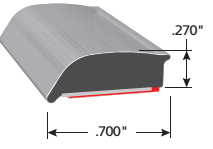
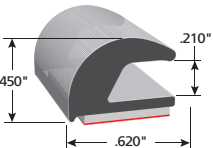
Vinyl (PVC)

### Finish:

Gloss Black

### Adhesive:

**3M™ Acrylic Automotive Grade Foam Tape** with peel-off liner

| Carpet Trim   | Part No. | Size | Color | Hardness |
|---|----------|------|-------|----------|
|  | CP1043   | .70  | Black | 93A      |
|  | I11134   | .620 | Black | 85A      |

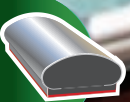


PLASTIC PROFILES

# REDI-STIK



**Redi-Stik** is a flexible plastic trim with a decorative mylar cover. This versatile trim gives an elegant, polished appearance. It comes in two sizes and various colors.



PLASTIC PROFILES

### Product Specifications:

Recommended temperature rating for general applications: -20°F. through +158°F.

### Base Material:

Vinyl (PVC)

### Decorative Finish:

Mylar Overlay

### Adhesive:

3M™ Acrylic Foam Tape with peel-off liner

| Redi-Stik® | Part No.           | Size   | Color           | Hardness   |
|------------|--------------------|--------|-----------------|------------|
|            | RSC5/16<br>RSB5/16 | 5/16"  | Chrome<br>Black | 96A<br>96A |
|            | RSC7/16<br>RSB7/16 | 7/16"  | Chrome<br>Black | 96A<br>96A |
|            | CP1155             | 1 1/4" | Black           | 67D        |

Minimums may apply.

# SNAP-IN SEAL SYSTEM FOR RV SLIDE OUTS

**PATENTED DESIGN!**

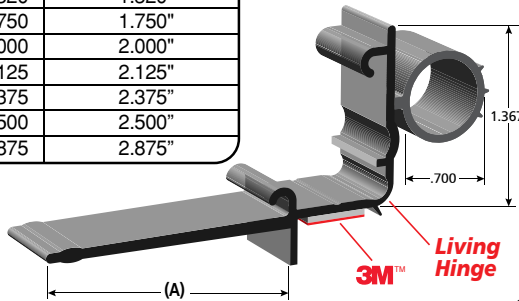
Our patented "all-in-one" living hinge Snap-In Slide Out Seal System combines a 3-ribbed bulb seal and flap into one design.

3M™ Acrylic Plus pressure sensitive adhesive is utilized as an installation aid and water barrier.

Installation is quick and easy – Stick, Staple & Snap-In to close!

## SNAP-IN SINGLE FLAP

| Part Number  | Flap Length (A) |
|--------------|-----------------|
| I11213-1.320 | 1.320"          |
| I11213-1.750 | 1.750"          |
| I11213-2.000 | 2.000"          |
| I11213-2.125 | 2.125"          |
| I11213-2.375 | 2.375"          |
| I11213-2.500 | 2.500"          |
| I11213-2.875 | 2.875"          |



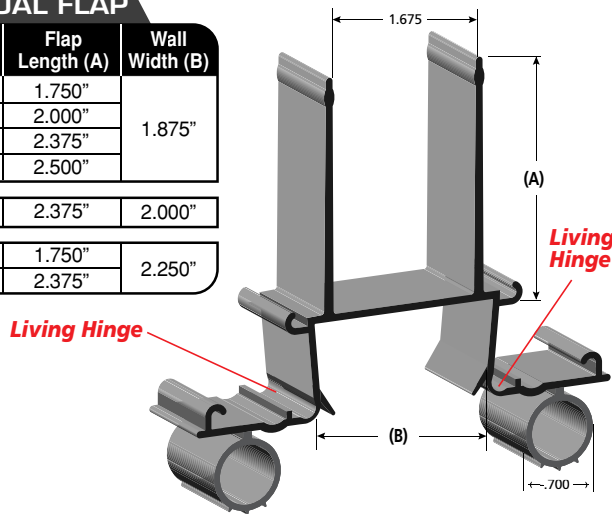
**A**

Suggested Locations  
A B C

Universal Corners Available Upon Request

## SNAP-IN DUAL FLAP

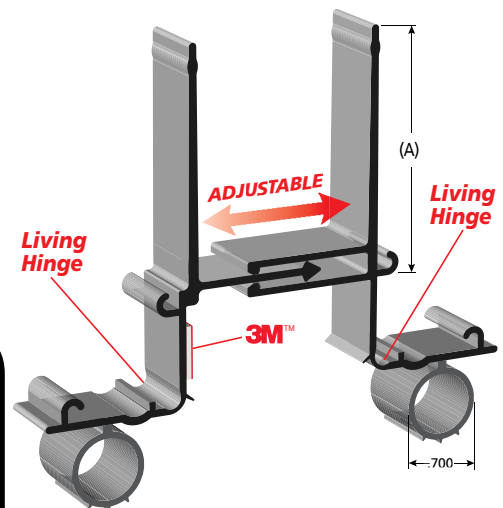
| Part Number  | Flap Length (A) | Wall Width (B) |
|--------------|-----------------|----------------|
| I11233-1.750 | 1.750"          | 1.875"         |
| I11233-2.000 | 2.000"          |                |
| I11233-2.375 | 2.375"          |                |
| I11233-2.500 | 2.500"          |                |
| I11282-2.375 | 2.375"          | 2.000"         |
| I11281-1.750 | 1.750"          | 2.250"         |
| I11281-2.375 | 2.375"          |                |



**B**

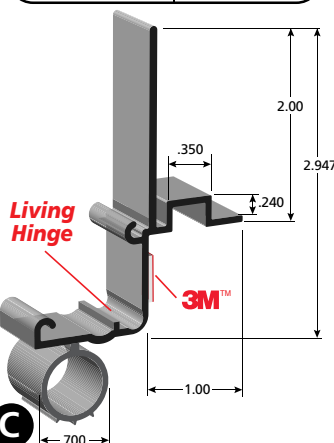
## ADJUSTABLE SNAP-IN DUAL FLAP

| Part Number  | Flap Length (A) | Min. Wall Width | Max. Wall Width |
|--------------|-----------------|-----------------|-----------------|
| I11285-1.750 | 1.750"          | 1.25"           | 2.25"           |
| I11285-2.375 | 2.375"          | 1.25"           | 2.25"           |
| I11285-2.875 | 2.875"          | 1.25"           | 2.25"           |



## SNAP-IN BOTTOM PAN WITH WEAR BAR

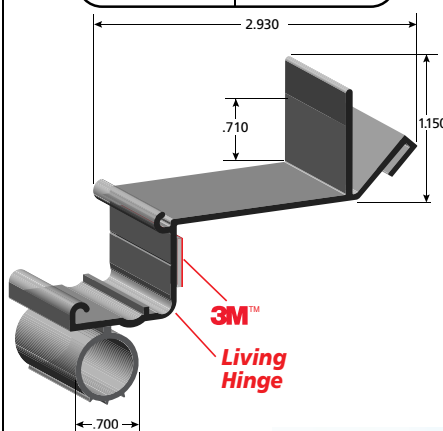
| Part Number | Flap Length |
|-------------|-------------|
| I11286-2.00 | 2.00"       |



**C**

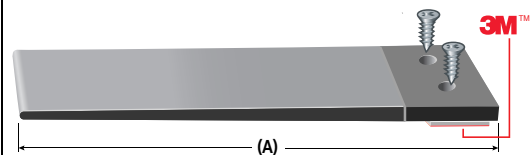
## SNAP-IN BOTTOM PAN SEAL

| Part Number | Flap Length |
|-------------|-------------|
| I11242-2.00 | 2.930"      |



## BOTTOM FLAP

| Part Number | Flap Length (A) |
|-------------|-----------------|
| I11136-3    | 3.00"           |
| I11136-3.5  | 3.50"           |
| I11136-4    | 4.00"           |



Patent #'s:  
8,701,351; 8,875,443;  
8,910,422

1-888-874-6565  
www.trimlok.com

**TRIM-LOK** INC.

RV APPLICATIONS

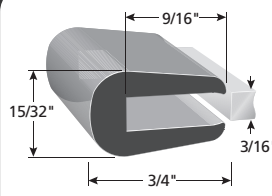
# RV APPLICATIONS

**RV PARTS** Trim-Lok has been serving the RV industry at the OEM level as well as the replacement part level for over 40 years.

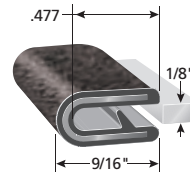
This page has been created to quickly and easily identify some of the most frequently used parts and some of their applications.

Each part has minimum quantities required at time of order.

## VENT SEALS

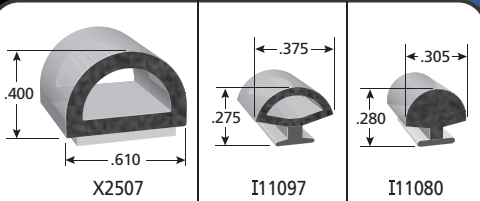


X1013



100-1/8

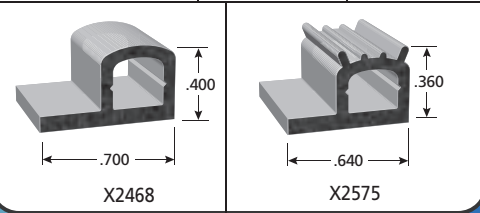
## ENTRY DOOR SEALS



X2507

I11097

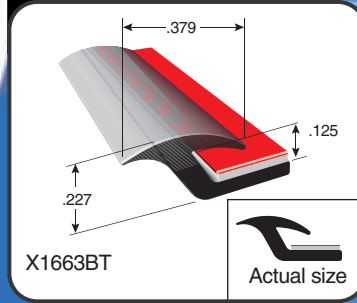
I11080



X2468

X2575

## FENDER TRIM



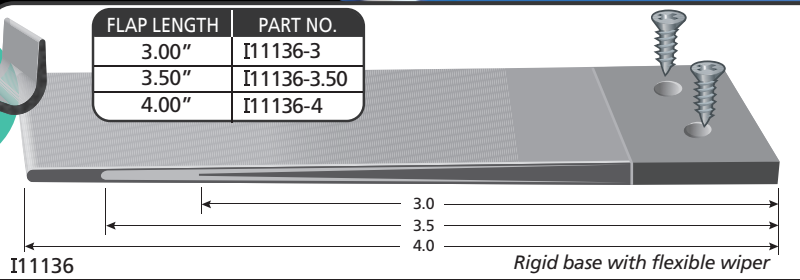
X1663BT

Actual size

**Revolutionary Patented Snap-In Seal System!**  
See Page 27

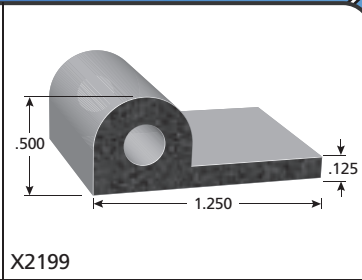
## SLIDE OUT FLAPS

| FLAP LENGTH | PART NO.    |
|-------------|-------------|
| 3.00"       | I11136-3    |
| 3.50"       | I11136-3.50 |
| 4.00"       | I11136-4    |

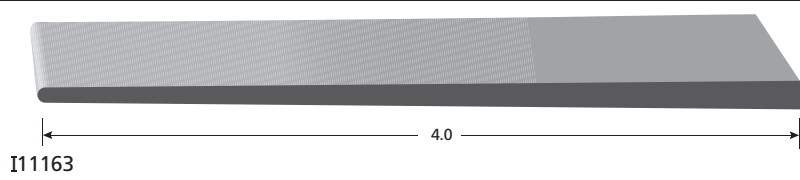


I11136

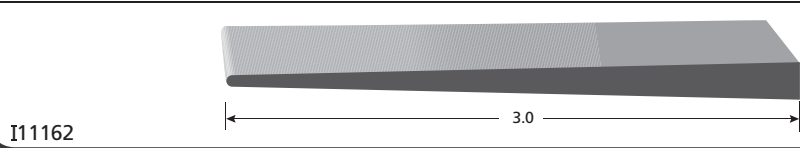
Rigid base with flexible wiper



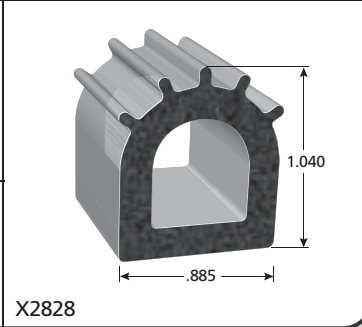
X2199



I11163



I11162



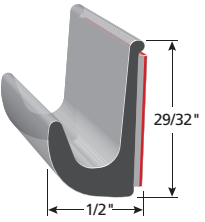

X2828

RV APPLICATIONS

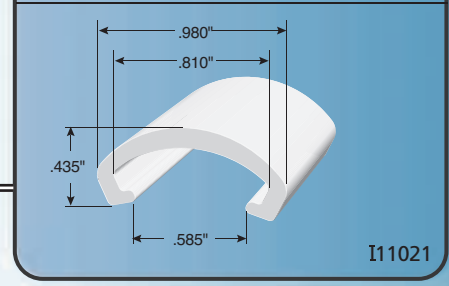
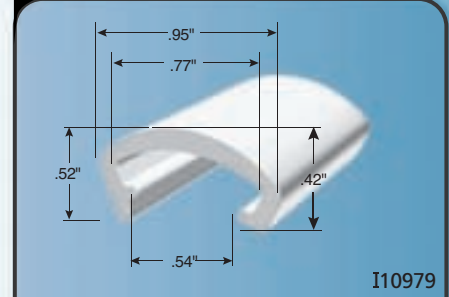
PROPRIETARY NOTICE  
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND ALL INFORMATION HEREIN IS THE PROPERTY OF TRIM-LOK INC. NO PART OF THIS DOCUMENT SHALL BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM TRIM-LOK INC.

# RV APPLICATIONS

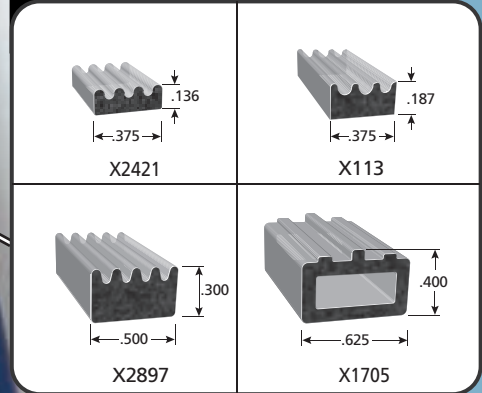
## DRIP RAIL

| Profile   | Part No. | Color |
|---|----------|-------|
|   | DRB      | Black |
|  | DRW      | White |

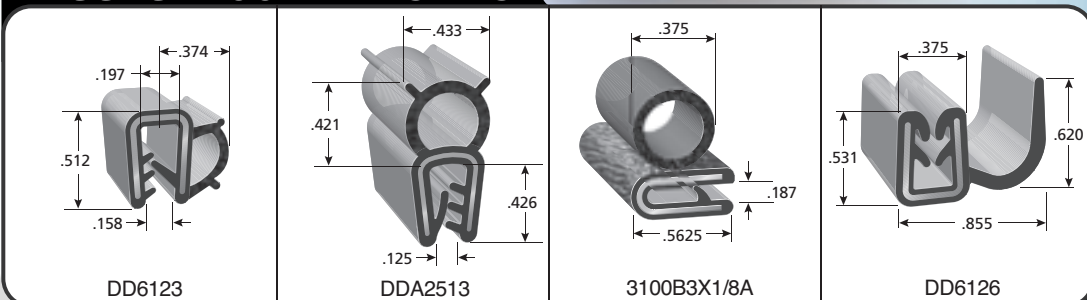
## SCREW CAP COVERS



## WINDOW SEALS



## BAGGAGE DOOR TRIM SEALS



# RUBBER SEAL



SEALS



Ozone Resistant  
EPDM Rubber

Pressure Sensitive  
Adhesive (PSA) Tape  
with Peel-Off Liner

For the Best Tape Fit  
See Page 42

FOR A WATER  
TIGHT SEAL!



**Rubber Seals** come in a variety of specially designed shapes, made from custom formulated EPDM closed cellular sponge.

**RUBBER SEAL DISCLAIMER:** Due to a constant effort to update our Rubber Seal products, specifications are subject to change without notice and without incurring obligation. Because we cannot anticipate or control the many different conditions which this information and our products may be used, Trim-Lok does not guarantee the applicability, accuracy or the suitability of a product in any given situation. Users should conduct their own tests to determine the suitability of each product for a particular application. The products described here are sold without warranty either expressed or implied and the buyer assumes all responsibility for loss or damage arising from the handling and use of our products.

### CLEANING AND APPLICATION INSTRUCTIONS

Regardless of bonding surface, it must be clean and free of surface contaminants such as oil, grease, mold release and dirt. Most bonding failures are due to improperly cleaned surfaces. Prior to applying any adhesive, clean surface with 50/50 isopropyl alcohol and water solution.



### Product Specifications:

Recommended temperature rating for general applications:  
-20°F. through +158°F.  
(EPDM)

### Application:

For optimum performance use  
25% - 40% maximum compression  
with 25% being optimum.

### Resistance Ratings:

Excellent resistance to water absorption, ozone, sunlight aging, low temperature, and compression set.

### Flammability and Code Compliance:

FMVSS 302  
UL 50E  
UL 94HB



1-888-874-6565  
**TRIM-LOK**®  
INC.  
www.trimlok.com

# RUBBER SEAL

**Part Number Example**

Color: **1** X=BLACK, **2** OW=WHITE  
 Tape Option: **3** BT  
 Rubber Seal Profile: **2** 105  
 Configuration: **4** SINGLE (If Applicable)

**Tape Options:**  
 NT = No Tape  
 HT = General Acrylic PSA  
 BT = **3M**™ Bonded Tape System

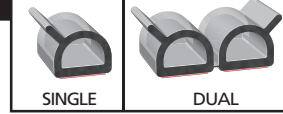
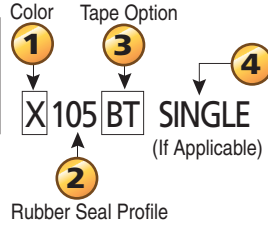
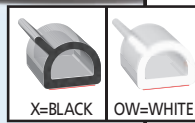
## "D" SECTIONS

|           |           |            |           |           |           |
|-----------|-----------|------------|-----------|-----------|-----------|
| <br>X2476 | <br>X1333 | <br>OW1333 | <br>X1153 | <br>X1543 | <br>X110  |
| <br>X109  | <br>OW109 | <br>X2507  | <br>X119  | <br>X125  | <br>OW125 |
| <br>X2373 | <br>X135  | <br>OW135  | <br>X1750 | <br>X2576 |           |
| <br>X105  | <br>X202  | <br>OW202  | <br>X101  | <br>X2338 |           |

See page 42 for tape options

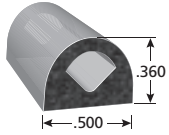
# RUBBER SEAL

## Part Number Example

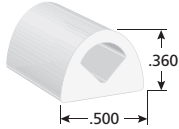


Single and Dual Option  
Tape Options:  
NT = No Tape  
HT = General Acrylic PSA  
BT = 3M™ Bonded Tape System

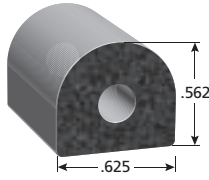
## "D" SECTIONS



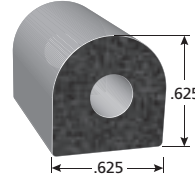
X108



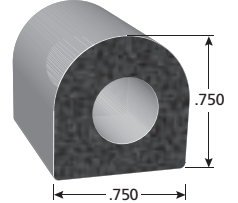
OW108



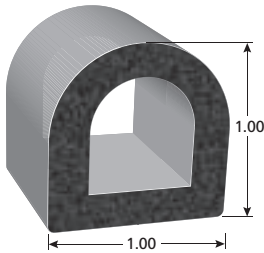
X2012HT



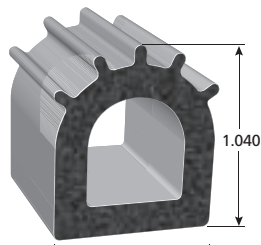
X5381



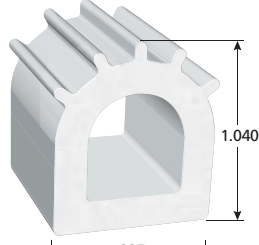
X1458



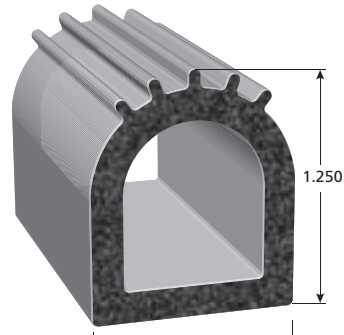
X5272



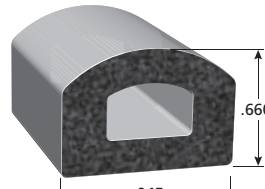
X2828



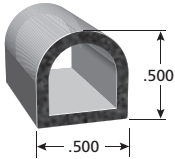
OW2828



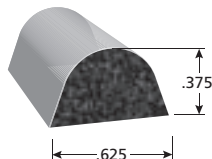
X2492



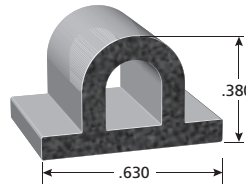
X1613



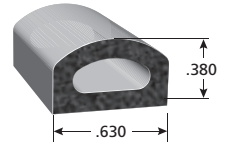
X1689



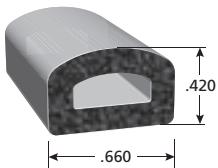
X2471



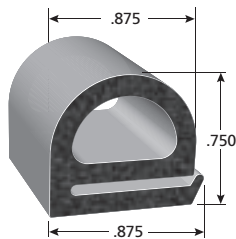
X1712



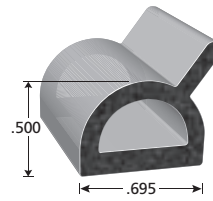
X1524



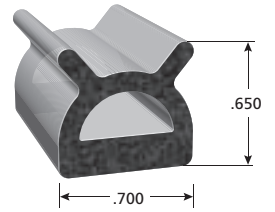
X2463



X1921



X5036



X2354

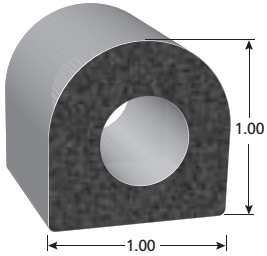


# RUBBER SEAL

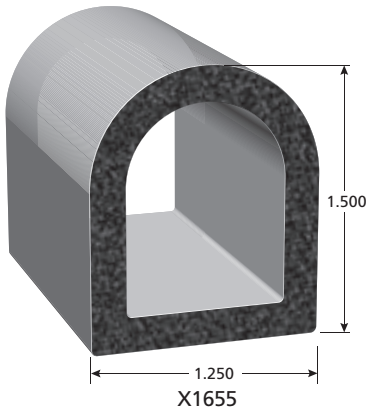


SEALS

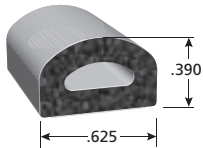
## TRIANGLE SECTIONS



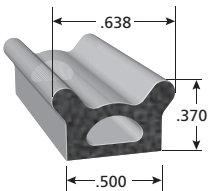
X1678



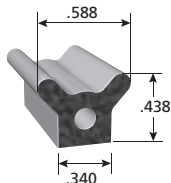
X1655



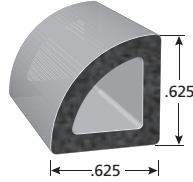
2495



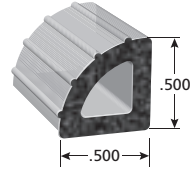
X2337



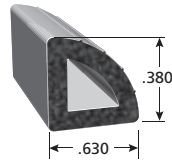
X2529



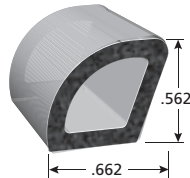
X2123



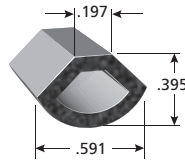
X2532



X2025



X1711



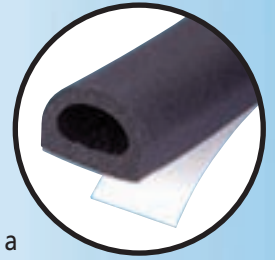
X1923

## Adhesive Options – Choose the tape that fits your needs

### “HT” GENERAL PURPOSE PRESSURE SENSITIVE ADHESIVE

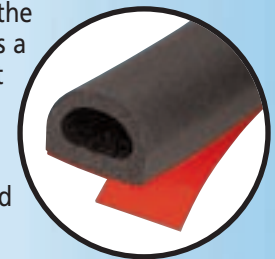
This acrylic based adhesive is best used to hold the rubber seal in place while installed in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -20°F. to +158°F.

**Please Note:** During application ambient temperature must be above 60° F.



### “BT” 3M™ HIGH STRENGTH TAPE SYSTEM

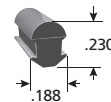
The ultimate bond between the rubber and substrate. Creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, can be used under high loads of stress and force. Has low initial tack for easy re-positioning during installation and requires 72 hours of cure time for full bond strength. Good heat performance -20°F. to +158°F.



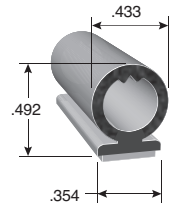
See our How to Install video at:  
[www.rubber-seal-install.info](http://www.rubber-seal-install.info)



## PEDESTAL SEALS



DD6109

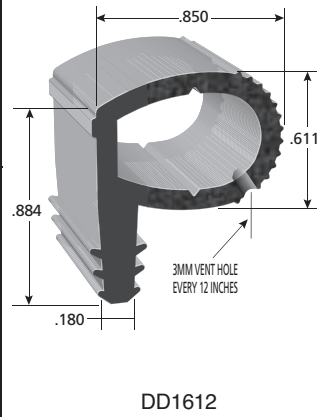
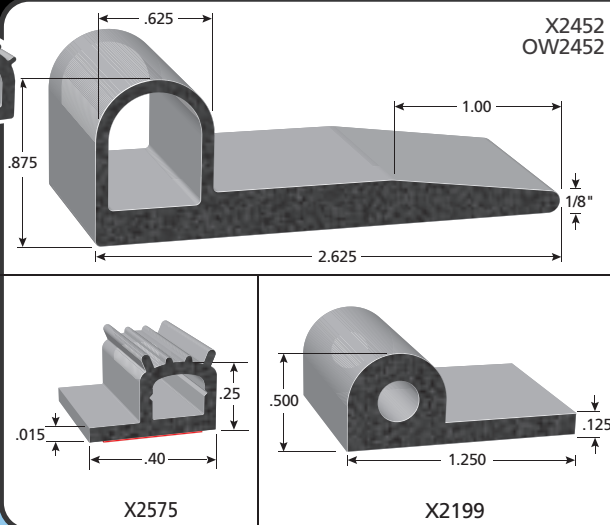


DD1604

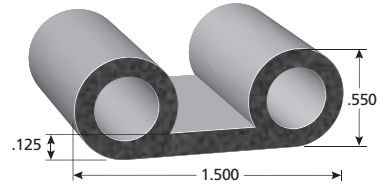
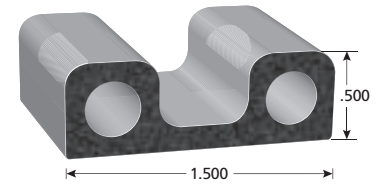
See page 42 for tape options

# RUBBER SEAL

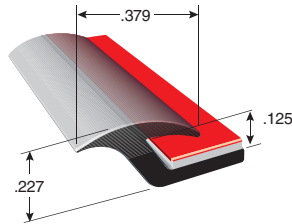
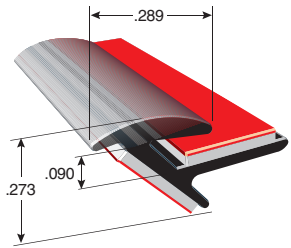
## "P" SEALS



## LID SEALS



## FENDER FLARE TRIMS



X1643BT  
Roll size 500ft.  
Dense



X1663BT  
Roll size 500ft.  
Dense



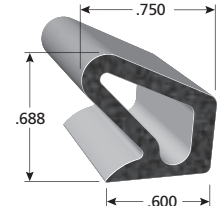
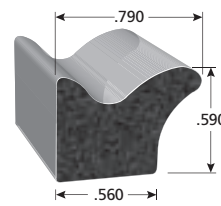
**Fender Flare Trim** is an ozone resistant EPDM rubber that mounts between the flare and the body. **3M™** automotive grade tape creates a solid bond between both surfaces.



Easily installed before fender flare is installed against body to isolate vibration and provide an attractive finish.

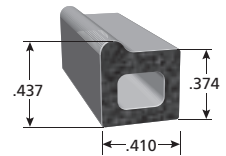
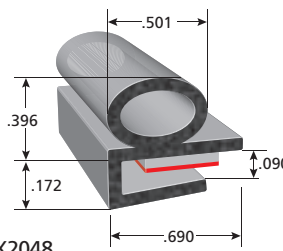


## ADDITIONAL PROFILES



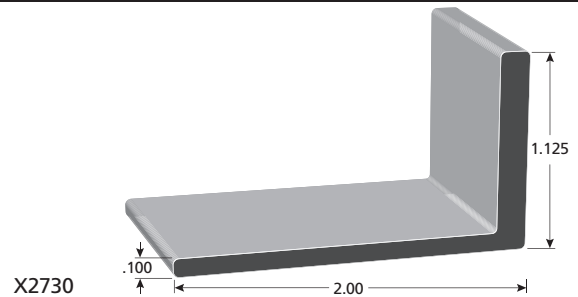
X1058

X1899



X2048

X2298

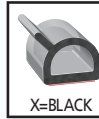


X2730

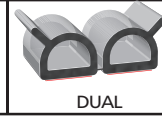
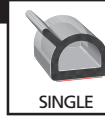
See page 42 for tape options

# RUBBER SEAL

## Part Number Example



Color **1**  
Tape Option **3**  
**X105 BT SINGLE**  
(If Applicable)  
**4**  
Rubber Seal Profile



Single and Dual Option

Tape Options:  
NT = No Tape  
HT = General Acrylic PSA  
BT = 3M™ Bonded Tape System

## RIBBED SECTIONS

|              |              |              |              |              |              |
|--------------|--------------|--------------|--------------|--------------|--------------|
| <p>X2421</p> | <p>X1568</p> | <p>X2266</p> | <p>X113</p>  | <p>OW113</p> | <p>X1698</p> |
| <p>X103</p>  | <p>X2897</p> | <p>X1621</p> | <p>X376</p>  | <p>X112</p>  |              |
| <p>X114</p>  | <p>OW114</p> | <p>X1705</p> | <p>X2469</p> |              |              |

## FLAP SECTIONS

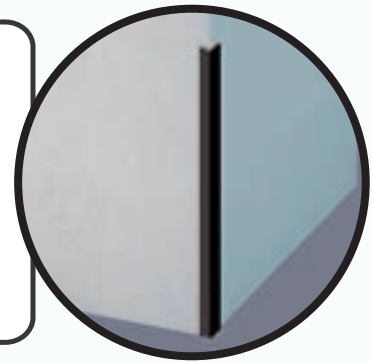
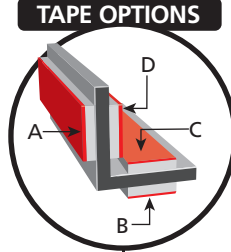
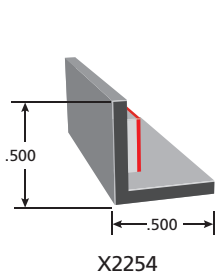
|                           |  |
|---------------------------|--|
| <p>X2877</p> <p>X2877</p> | <p>X2248<br/>EPDM Dense</p> <p>X2248</p> |
| <p>8B</p> <p>8B</p>       | <p>X2045<br/>EPDM Dense</p> <p>X2045</p> |
| <p>5B</p> <p>5B</p>       | <p>X2064<br/>EPDM Dense</p> <p>X2064</p> |
| <p>6B</p> <p>6B</p>       | <p>7B</p> <p>7B</p>                      |

See page# 42 for tape options



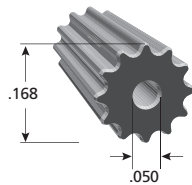
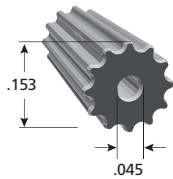
# RUBBER SEAL

## CORNER GUARD



See page 42 for tape options

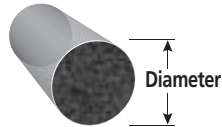
## SPLICE CORD & WELTING



Profiles shown not to scale

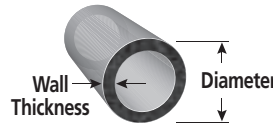
## TUBING AND CORD

### SOLID ROUND



| Part# | Diameter |
|-------|----------|
| X301  | .25"     |
| X303  | .38"     |
| X305  | .50"     |
| X307  | .625"    |

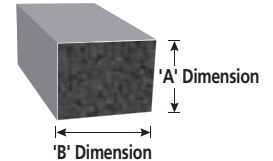
### TUBING



| Part# | Diameter | Inside Dim. | Wall Thickness |
|-------|----------|-------------|----------------|
| X310  | .236"    | .174"       | .031"          |
| X311  | .276"    | .206"       | .035"          |
| X313  | .38"     | .028"       | .050"          |
| X315  | .437"    | .364"       | .058"          |
| X317  | .63"     | .474"       | .078"          |
| X319  | .75"     | .564"       | .093"          |
| *X321 | 1.0"     | .075"       | .125"          |

\* These parts sold in 500 foot increments except X321 (125ft.)

### SOLID RECTANGLE



| Part# | 'A' Dim. | 'B' Dim. |
|-------|----------|----------|
| X272  | .25"     | .50"     |
| X273  | .38"     | .50"     |
| X274  | .25"     | .75"     |
| X275  | .50"     | .75"     |
| X1449 | .75"     | .375"    |
| X1450 | .75"     | .125"    |
| X268  | .25"     | .25"     |



FOR A WATER TIGHT SEAL!

### Part Number Example

Color: X=BLACK, OW=WHITE

Tape Option: 1 (Color), 2 (Rubber Seal Profile), 3 (Tape Option), 4 (Single/Dual)

Example: X105 BT SINGLE (If Applicable)

Single and Dual Option

Tape Options:  
 NT = No Tape  
 HT = General Acrylic PSA  
 BT = 3M™ Bonded Tape System

# PACKAGING OPTIONS



## OPTION 1

These boxes are designed to allow the customer to feel the part while still preserving the integrity of the packaging. This option also has a foldable tab allowing them to be hung on a peg or stacked on a shelf.

|                |                |                                |
|----------------|----------------|--------------------------------|
| <p>100-1/8</p> | <p>100-1/8</p> | <p>X113HT<br/>Dual 500 ft.</p> |
| <p>X1333HT</p> | <p>X202HT</p>  | <p>X135HT</p>                  |

|                |                            |          |
|----------------|----------------------------|----------|
| AM100B3X1/8-25 | 25 packs of black 100-1/8  | (25 ft.) |
| AM100W3X1/8-25 | 25 packs of white 100-1/8  | (25 ft.) |
| AMX113HT-50    | 25 packs of black X-113HT  | (50 ft.) |
| AMX202HT-25    | 25 packs of black X-202HT  | (25 ft.) |
| AMX1333HT-50   | 25 packs of black X-1333HT | (50 ft.) |
| AMX135HT-10    | 25 packs of black X-135HT  | (10 ft.) |

## OPTION 2

This packaging option is a hangable poly bag that captures and protects the parts. This option is also available in for those customers that need a private label attached.

### Hanging Polybag Option



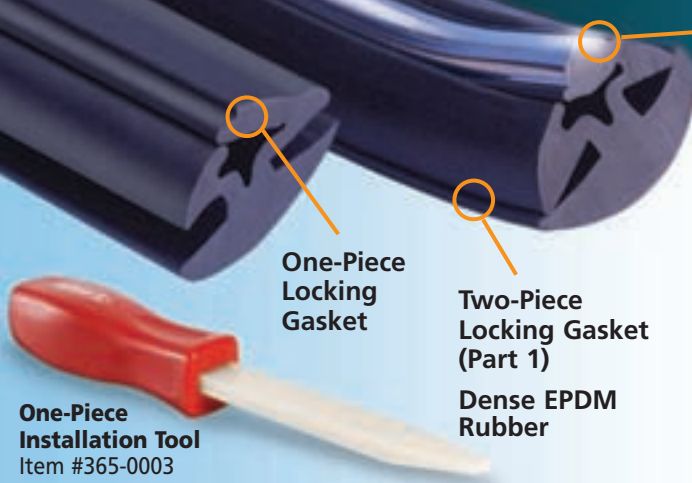
|   |   |
|---|---|
| <p>AMHC-100B3X1/16-25<br/>(See page 6)</p>      | <p>AMHC-100B3X3/16-25<br/>(See page 6)</p>    |
| <p>AMHC-12B100B7X3/16C-25<br/>(See page 22)</p> | <p>AMHC-4100B3X1/16C-25<br/>(See page 19)</p> |

Minimums and lead times may apply.

# LOCKING GASKET



SEALS

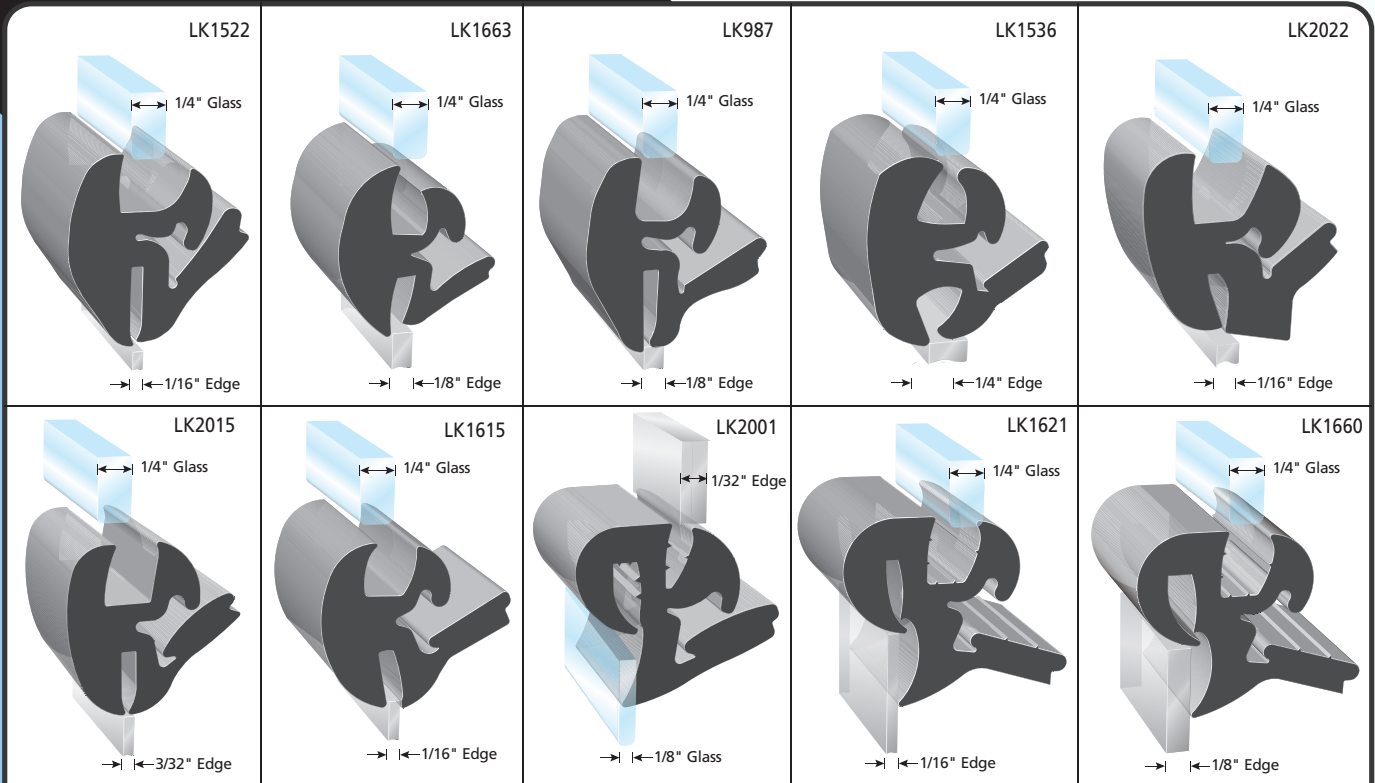


**One-Piece Installation Tool**  
Item #365-0003

**Locking Gasket** is an EPDM dense rubber extrusion designed to lock in the installation of stationary windows or windshields. Locking Gaskets provide a secure seal between a metal or fiberglass body panel and a glass or plexiglas window. Available in one-piece and two-piece styles with a locking key, and are highly resistant to numerous environmental conditions. Slip coating available upon request.

- Resistance to Ozone — Excellent
- Water Absorption — Excellent
- Sunlight Aging — Excellent
- Low Temperature — Excellent
- General Temperature Rating -40°F. to + 212°F.
- Flammability and Code Compliance — FMVSS 302

## ONE-PIECE LOCKING GASKETS

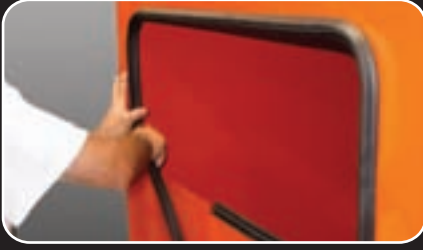


|   | Part Number | Glass Panel Thickness | Body panel thickness | **Minimum recommended clearance between glass and edge | Overall Height | Minimum recommended radius of panel opening | Weight per foot |
|---|-------------|-----------------------|----------------------|--|----------------|---|-----------------|
| <p>** Minimum Recommended Clearance</p> | LK1522      | 0.1875" - 0.250"      | 0.035" - 0.067"      | 0.301"   | 1.07"          | 2.50"                                       | 0.275 lbs.      |
|   | LK1663      | 0.1875" - 0.250"      | 0.09" - 0.14"        | 0.220"   | 0.90"          | 1.50"                                       | 0.196 lbs.      |
|   | LK987       | 0.1875" - 0.250"      | 0.09" - 0.14"        | 0.265"   | 1.07"          | 2.50"                                       | 0.246 lbs.      |
|   | LK1536      | 0.1875" - 0.250"      | 0.1875" - 0.25"      | 0.406"   | 1.09"          | 3.50"                                       | 0.225 lbs.      |
|   | LK2022      | 0.250" - 0.313"       | 0.04" - 0.08"        | 0.280"   | 0.970"         | 2.50"                                       | 0.323 lbs.      |
|   | LK2015      | 0.200" - 0.250"       | 0.075" - 0.095"      | 0.260"   | 0.95"          | 2.50"                                       | 0.236 lbs.      |
|   | LK1615      | 0.1875" - 0.250"      | 0.06" - 0.09"        | 0.300"   | 0.906"         | 2.50"                                       | 0.275 lbs.      |
|   | LK2001      | 0.120" - 0.140"       | 0.030" - 0.060"      | *0.160"  | 1.00"          | 2.50"                                       | 0.286 lbs.      |
|   | LK1621      | 0.1875" - 0.250"      | 0.046" - 0.075"      | *0.140"  | 0.937"         | 2.00"                                       | 0.26 lbs.       |
|   | LK1660      | 0.1875" - 0.250"      | 0.075" - 0.140"      | *0.140"  | 1.00"          | 2.00"                                       | 0.293 lbs.      |

\* Offset dimension between glass and body panel.

# LOCKING GASKET

## INSTALLATION



1. Secure Locking Gasket to body panel.



2. Lubricate Locking Gasket. Then slide glass in bottom first.



3. Finish working rubber around glass with tools found on pages 40-41.



SEALS

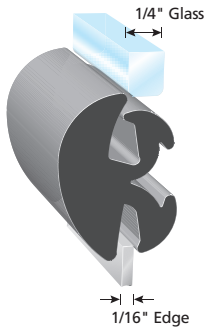
## TWO-PIECE LOCKING GASKETS

### Part 1

See our How to Install video at: [www.locking-gasket-install.info](http://www.locking-gasket-install.info)



LK1035



LK1179



LK1488



LK1456



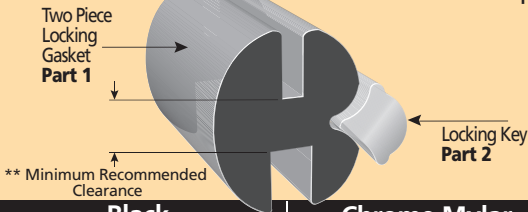
LK1696



### Part 2

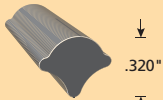
### LOCKING KEY OPTION

Installed Profile Example

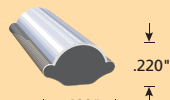


Black Locking Key

Chrome Mylar Locking Key

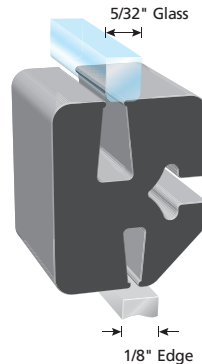


LK937



LK723C

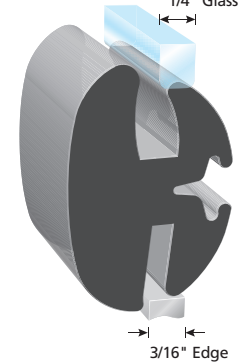
LK1573



LK2016



LK2004



See page 40-41 for more information on Locking Gasket installation tools.

| Part Number | Glass panel thickness | Body panel thickness | **Minimum recommended clearance between glass and edge | Overall Height | Minimum recommended radius of panel opening | Weight per foot | Matching black locking key part number (part 2) | Matching chrome locking key part number (part 2) |
|-------------|-----------------------|----------------------|--|----------------|---|-----------------|---|--|
| LK1035      | 0.1875" - .250"       | 0.050" - .095"       | 0.23"  | 0.85"          | 2.25"                                       | 0.155 lbs.      | LK937   | LK723C   |
| LK1179      | 0.1875" - .250"       | 0.093" - .140"       | 0.30"  | 1.10"          | 2.5"  | 0.277 lbs.      | LK937   | LK723C   |
| LK1488      | 0.1875" - .250"       | 0.1875" - .250"      | 0.30"  | 1.00"          | 3.5"  | 0.202 lbs.      | LK937   | LK723C   |
| LK1456      | 0.1875" - .250"       | 0.175" - .188"       | 0.30"  | 0.95"          | 2.0"  | 0.198 lbs.      | LK937   | LK723C   |
| LK1696      | 0.1375" - .250"       | 0.175" - .188"       | 0.260"   | 0.95"          | 2.0"  | 0.193 lbs.      | LK937   | LK723C   |
| LK1573      | 0.125" - .187"        | 0.100" - .140"       | 0.246"   | 0.961"         | 4.0"  | 0.289 lbs.      | LK937   | LK723C   |
| LK2016      | 0.180" - .220"        | 0.100" - .130"       | 0.265"   | 1.29"          | 4.0"  | 0.358 lbs.      | LK937   | LK723C   |
| LK2004      | 0.180" - .220"        | 0.09" - .125"        | 0.35"  | 1.07"          | 2.5"  | 0.241 lbs.      | LK937   | LK723C   |

# TOOLS AND ACCESSORIES

## **(A) Instant Adhesive**

A superior adhesive bond on "hard to glue" surfaces that creates a secure seal on corners and joints. It protects TRIM-LOK products against harsh conditions by bonding ends securely. This product bonds rubber, plastic, fiberglass, metal, wood, paper, leather, and foam. It cures in 0-.25 seconds with a temperature rating of 20°F. to +150°F., with full cure in 24 hours.

1.2 oz (34g a bottle)  
STOCK #4401TL

## **(B) Straight Edge Clipper**

A compact hand-held tool that creates a professional appearance on most applications. Product comes with 2 replacement blades.

(2 blades/pkg.)

STOCK #WCSC1

Replacement Blades #RBA

## **(C) EC-1 Tool**

General purpose cutter.  
STOCK #EC-1

## **(D) Handheld Roller**

A handheld roller to assist with the correct application pressure needed for all Rubber Seal adhesives.

STOCK #HR-1

## **(E) Ball End for 1-piece Locking Gasket**

This tool has a small, round steel ball on the end. Once the steel ball is inserted down into the rubber gasket, it is very difficult for it to come out. If it should slip out of the gasket, there is less of a chance you will scratch the paint of the vehicle you are working on.

STOCK #365-0007

## **(F) Lock Strip Insertion**

Features off-set handle to keep hands away from glass and two double end tips that will fit most applications. The unique design allows the tip to swivel 90 Degrees. Intended for 2-piece locking gaskets.

STOCK #365-0008

## **(G) Plastic Installation Tool**

Specifically designed to ensure a safe, easy, and efficient installation of one piece Locking Gaskets for stationary windows and other glass applications.

STOCK #365-0003



ACCESSORIES





**(H) Rubber Seal 90° Miter Tool**  
 Heavy-duty construction provides clean, 90° miter cuts with minimal effort. Blade opens .50". Larger rubber seal parts may be cut by compressing the overall height.  
 STOCK# GS849RS  
 Blade Replacement #GS848RS

**(I) 90° Miter Tool**  
 A perfect miter with the close of your hand! This tool is designed to miter, notch or trim a variety of materials, including metals, plastics, and mitering metal core trim. Blade opens .25".  
 STOCK #GSS851  
 Blade Replacement #GS850

**(J) Locking Gasket Tool Kit**  
 Specifically designed to ensure a safe, easy and efficient installation of Locking Gaskets for stationary windows and other glass applications.  
 STOCK #365-0000

**(K) Pneumatic Hammer**  
 This palm size pneumatic hammer applies trims and seals where speed and high volume installations are essential. This product eliminates the need for a variety of cumbersome hammers and mallets.  
 STOCK #AH-1  
 O-Ring Replacement Kit #AS-OK-151  
 Tip #AH-T-15-SS

**(L) Gasket Rope Insert**  
 This handy gasket rope insert tool is designed to ease the rope under the lip and seat it in the groove of the gasket. It comes with a sturdy 20 foot rope.  
 STOCK #365-0005

**(M) Pigtail for 1-piece Locking Gasket**  
 It can be difficult to fold the self-locking rubber into the locking part. This tool solves this problem by rolling the locking lip into the body easily.  
 STOCK #365-0006

## Utilizing the Right Material

**EPDM** (Ethylene-Propylene-Diene-Monomer) is well known for its excellent ozone, weathering and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for outdoor use.

**Neoprene** (Polychloroprene) has moderate resistance to oils and gasoline. It features good flame resistance, weathers well and has very good resistance to abrasion, flex cracking, alkalis and acids. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Neoprene is generally considered an excellent all-purpose elastomer with a solid balance of properties and few limitations.

**Nitrile** (Acrylonitrile-Butadiene) has very good oil and abrasion resistance to alkalis and acids. Nitrile must be specially compounded for resistance to ozone, sunlight and natural aging. It has poor resistance to oxygenated solvents. Nitrile is superior to neoprene in oil and solvent resistance, but is not recommended for applications where it is exposed to severe weathering.

**Nitrile PVC** provides premium performance and long-term reliability in very harsh and corrosive environments. Has exceptional resistance to heat aging and a broad range of fuels, solvents and chemicals makes it ideal for many demanding aerospace, automotive and industrial applications. Fluoroelastomers also offer excellent resistance to weather, ozone, oxygen and sunlight, and are inherently more flame retardant than hydrocarbon rubbers. Fluoroelastomers have poor resistance to ketones, ester, ethers, amines and aqueous bases (e.g., ammonia and sodium hydroxide).

**TPE** (Thermoplastic Elastomers) are materials that have the properties and performance of rubber, but are processed like thermoplastics. Performance properties are similar to conventional thermosets such as EPDM or neoprene. TPE has good direct flame resistance as well as aliphatic and aromatic hydrocarbon solvents, oil and gasoline.

**PVC** has excellent impact strength, good resilience, tensile strength, abrasion resistance and maintains flexibility at lower temperatures. It is not the polymer of choice when resistance to oil, gasoline and hydrocarbon solvents is required.

**Silicone Rubber** offers good resistance to extreme temperature, being able to operate normally from -50°F. to 500°F.+ while retaining flexibility. And, at extreme temperatures, silicone's tensile strength, elongation, tear strength and compression set can be far superior to conventional rubbers.

## CLEANING AND APPLICATION INSTRUCTIONS

Regardless of what bonding surface you apply the gasket to, it must be clean and free of surface contaminants such as oils, greases, mold releases and dirt in general. Most bonding failures are not due to the adhesive failing but, instead the failure to properly clean the surfaces. Prior to applying any of these adhesives, clean surface with 50% denatured alcohol and 50% water solution.

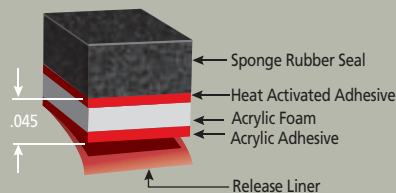
## Choosing the Right Adhesive

### ADHESIVE OPTIONS

#### BT 3M™ BONDED TAPE SYSTEM

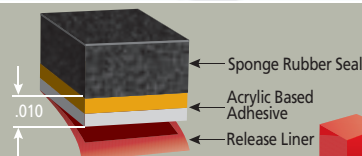
The ultimate bond to the rubber and the ultimate bond to the substrate. Specifically designed to perform in dynamic applications, this engineered tape system creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, low initial tack for easy repositioning during installation and needs 72 hours of cure time to come to full bond strength. Good heat performance -20°F to +158°F.

#### ADHESIVE CROSS SECTION



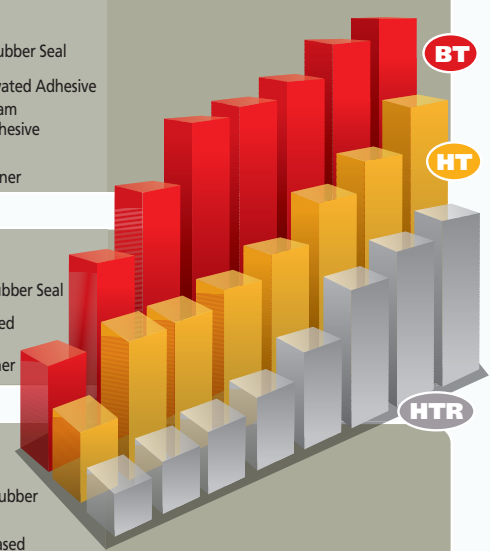
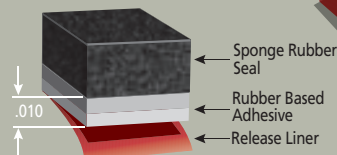
#### HT STANDARD PRESSURE SENSITIVE ADHESIVE

This acrylic based adhesive is best when used to hold the rubber seal in place in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -20°F to +158°F.



#### HTR HIGH TACK PRESSURE SENSITIVE ADHESIVE

This rubber based adhesive is best when used to hold the rubber seal in place while installing in static applications or compressed between two stationary objects. HTR has better initial tack as well as adhering to some difficult bond surfaces such as polypropylene and polyethylene. Heat limitations -20°F to +130°F.



## Trim-Lok's Quality is First!

Since 1971 customer satisfaction has been our number one priority. Our objective is to ship quality and reliable products to all of our valued customers. Our goal is to maintain a Quality Management System that meets or exceeds the requirements of ISO/TS 16949 and ISO 9001.

## Trim-Lok's Service

Trim-Lok's Mission is: "To be the leader and trusted supplier of choice for innovative Trim and Seal solutions." With over 40 years of consistent growth Trim-Lok has proven to its customers that premier customer service and quality is the priority. Trim-Lok has provided support to their customers by shipping on time for both off-the-shelf and custom extruded parts.

## Trim-Lok Custom Fabricated Solutions

Trim-Lok brings the most experienced team in the industry toward the development of custom fabricated solutions across all of the industries it serves. Trim-Lok's product development assistance unifies industrial design, engineering rigid prototyping and manufacturing to serve their customers. Trim-Lok's product development team brings high caliber mechanical design, excellent materials knowledge, and strong manufacturing expertise. All of our processes involve continuous improvement and our employees are recognized for their contributions to this end. All aspects of Trim-Lok from custom design to engineered solutions to on-time deliveries are centered around our highest priority – Keeping our customers satisfied.

## TRIM-LOK'S CAPABILITIES & DELIVERABLES

### MATERIALS

#### Rubber

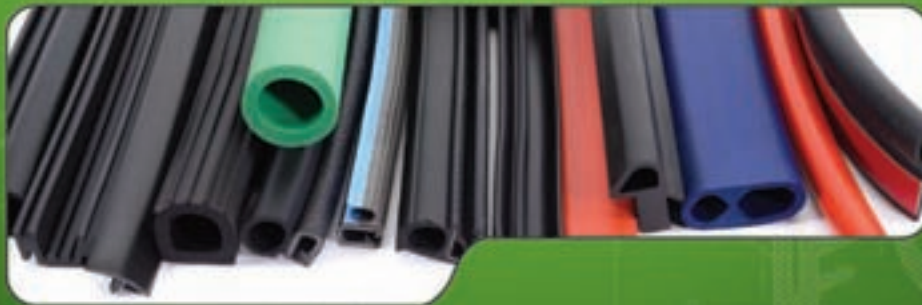
- EPDM (Ethylene-Propylene-Diene Monomer)
  - Sponge and various durometers of Dense
- Nitrile (BUNA-N) - Dense
- Nitrile PVC (N/PVC) - Sponge
- Neoprene (CR, Chloroprene)
  - Sponge and various durometers of Dense
- Silicone (SI) - Sponge and various durometers of Dense

#### Plastic

- TPE, TPO, TPR, TPU, TPV
- PVC - Flame Resistant
- PVC - Flexible and Rigid
- Polyethylene (HDPE, LDPE, LLDPE)
- Acrylonitrile-Butadiene-Styrene (ABS)
- Polypropylene

- Single and Co-Extrusions
- High Tolerance Splicing
- Plastic Welding
- Pressure Sensitive Adhesives
- Continuous or Cut to Length
- Custom Design/Profile
- Custom Kit Assemblies
- Private Label Packaging
- Custom Color Matching
- Notching
- In-line Printing
- Mitered Corners and Frame Assemblies
- Hot Bonded Corners
- Cold Bonded Corners
- Injection Molded Corners
- Film Splicing
- Drilling / Punching
- Decorative Mylar Application
- Slip Coating





## TRIM-LOK, INCORPORATED LIMITED WARRANTY

Trim-Lok® Inc. warrants all applicable products to be free from defects in material and workmanship for a period of ninety (90) days from date of purchase. This warranty does not include damage to products resulting from accident, misuse, improper installation or storage, and unauthorized alterations.

Trim-Lok's warranty obligation shall be limited to furnishing substitute products for original products, which in Trim-Lok's sole judgement, have proven defective in material or workmanship within the ninety (90) day warranty period.

Any implied warranties of merchantability or propriety for any particular purpose, shall be strictly limited in duration to that of the express warranty set forth above. In no event shall Trim-Lok be liable for any special, incidental or consequential damages resulting from the manufacture, sale, or use of these products under any legal theory. Said damages shall include, but not be limited to, lost profits, damage to property, or damages for personal injury. Trim-Lok's liability shall in no case exceed the price paid for the product claimed to be defective.

### RETURNS:

Trim-Lok will not accept returns without prior authorization and an RMA number issued and marked on the return merchandise. Returns may be subject to shipping and restocking charges. Trim-Lok reserves the right to ship and bill up to 10% over and under quantity ordered on all parts.

### NOTE:

Some ingredients used in these products, or their component materials, may not be compatible with certain surfaces. These ingredients may cause staining and or other consequential damages.

### CATALOG INFORMATION:

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TRIM-LOK California • 6855 Hermosa Circle • Buena Park, CA • 90622-6180 TRIM-LOK Midwest • 1642 Gateway Ct. • Elkhart, IN • 46514

Toll Free: 1-888-TRIM-LOK (874-6565)

(714) 562-0500 • FAX: (714) 562-0600 • E-Mail: [info@trimlok.com](mailto:info@trimlok.com) • Website: [www.trimlok.com](http://www.trimlok.com)

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