

Symptom: Excessive noise and vibration.
Cause: Foam pad location, line vibration, and compressor grommets.
Remedy: Relocate foam pads, add anti-vibration dampers, and replace compressor grommets with softer ones.

AIR CONDITIONER
BULLETIN A32 - 2B
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GENERAL INFORMATION

A. Scope Of Delivery

- (1) Bulletin
- (4) 3308028.012 Grommet, Compressor
- (2) 3309995.003 Block, Ethafoam Laminate
- (2) 317228.005 Tie, Wire
- (2) 41-01-269RS03 Damper, Vibration

B. Required Tools

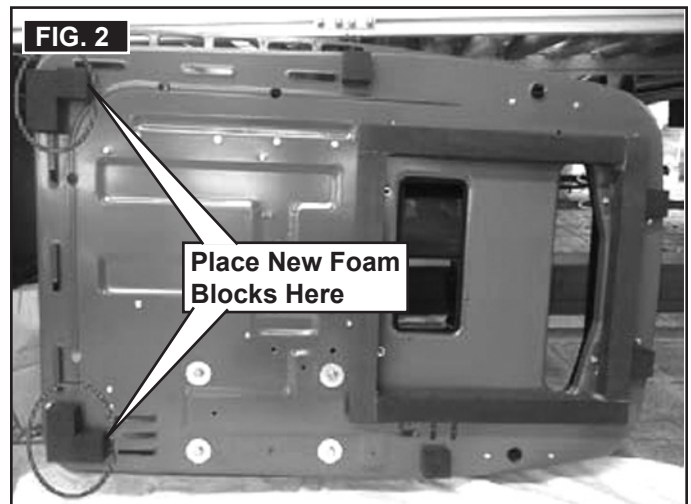
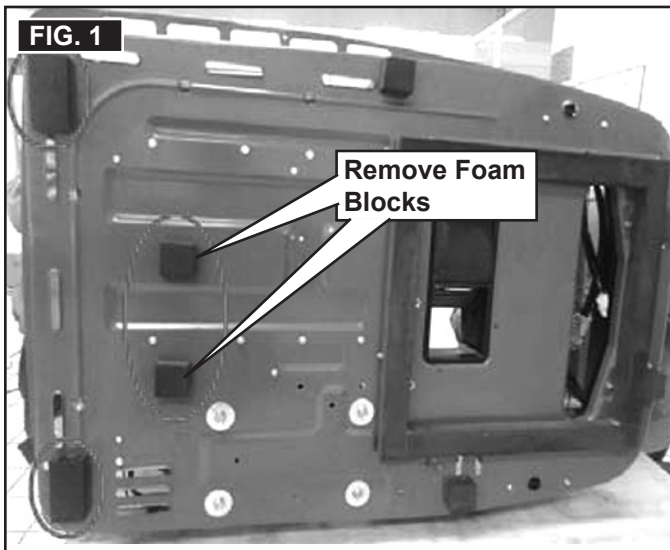
- Needle Nose Pliers
- Flexible Blade Putty Knife

PROCEDURE

A. Relocating Foam Blocks

1. Remove two foam blocks. See (FIG. 1).

2. Place new foam blocks in position shown in (FIG. 2).



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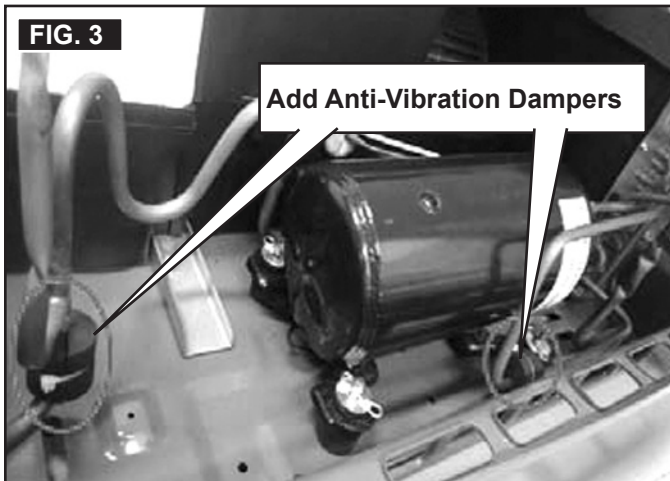
PROCEDURE

B. Add Anti-Vibration Dampers

1. Place anti-vibration dampers at location shown for specific model. Secure with tie.

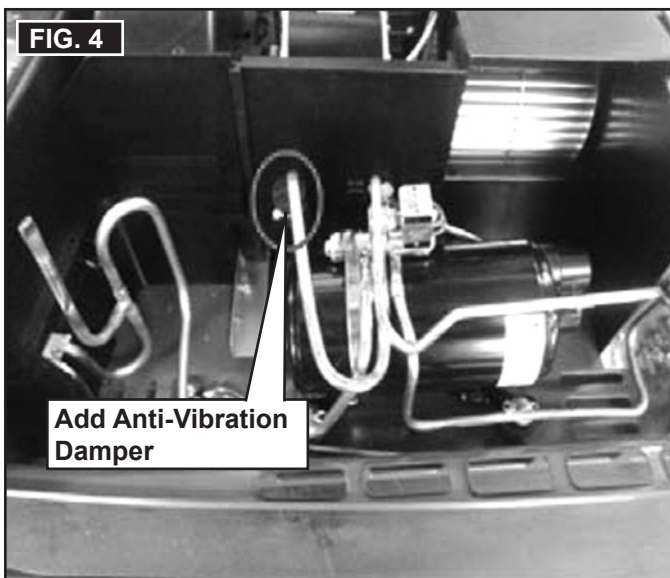
See (FIG. 3) for Tecumseh compressor models:

640312C851C0, 640315C851C0,
641815C851C0, 641816C851C0,
641835C851C0, 641915C851C0,
641916C851C0, and 641935C851C0



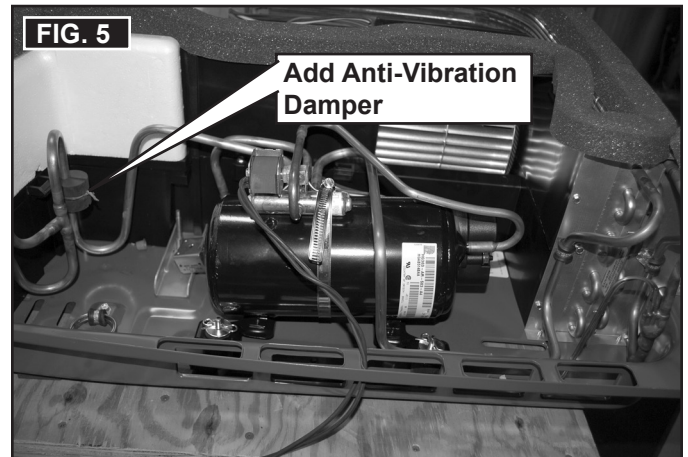
See (FIG. 4) for Tecumseh compressor models:

651815C851C0, 651816C851C0, and
651916C851C0



See (FIG. 5) for Tecumseh compressor model:

650015C851C0



C. Grommet Replacement

1. Pull all four compressor mounting pins and remove flat washers. See (FIG. 6).
2. Unscrew and remove all four compressor mounting bolts.
3. Remove and replace grommets, one at a time, with supplied grommet marked with a white dot. Lift compressor only enough to remove grommet.
4. After all four grommets have been replaced, re-install bolts, washers, and pins in reverse order.

