

INSTRUCTIONS FOR FACTORY INSTALLATION OF “THE FLUSHER” by B&B MOLDERS

(CSA Listing No. 236387)

1. Drill a 1” hole on end or side of wasteholding tank, not to exceed 2” below the top-center of the tank.
2. Insert Sprayer device into hole:
Glued Application- orientate with “Top” facing up, and drill 1/8” lead holes into tank.
Thread fitting into device and tighten by hand then further tighten an additional 1 thread past hand tightness. Avoid excessive torque as this may cause thread damage or fitting damage. When necessary, Teflon pipe tape can be used. **Common thread sealants should not be used!!**
Spin-Weld Application- spin with chuck drive and stop when plastic begins melting.
3. Apply a 100% silicone sealant (do not substitute) to inside flange of Sprayer (**DO NOT USE SEALANT ON SPIN WELD SPRAYER!**) device and fasten to tank using #8x1/2” stainless steel screws. Let silicone sealant cure, following manufactures’ instructions, before testing.
4. Install the approved and listed atmospheric vacuum breaker/check valve a minimum of 6" above the flood rim of the highest fixture connected to the wasteholding tank (see diagram). In addition, a valve of any kind cannot be installed between the vacuum breaker and the holding tank.
5. Test “Tank Flusher” system for leaks with a minimum pressure of 40 psi.
6. This atmospheric vacuum breaker shall not be subjected to continuous pressure > 12 hours.
7. The atmospheric vacuum breaker shall **not** be installed where the venting of water from the device during the normal functioning causes damage.
8. Attach enclosed Caution sticker near the water inlet for the system.

Note: Any parts added to system shall be the equivalent of and installed in accordance with IAPMO TSC 27.

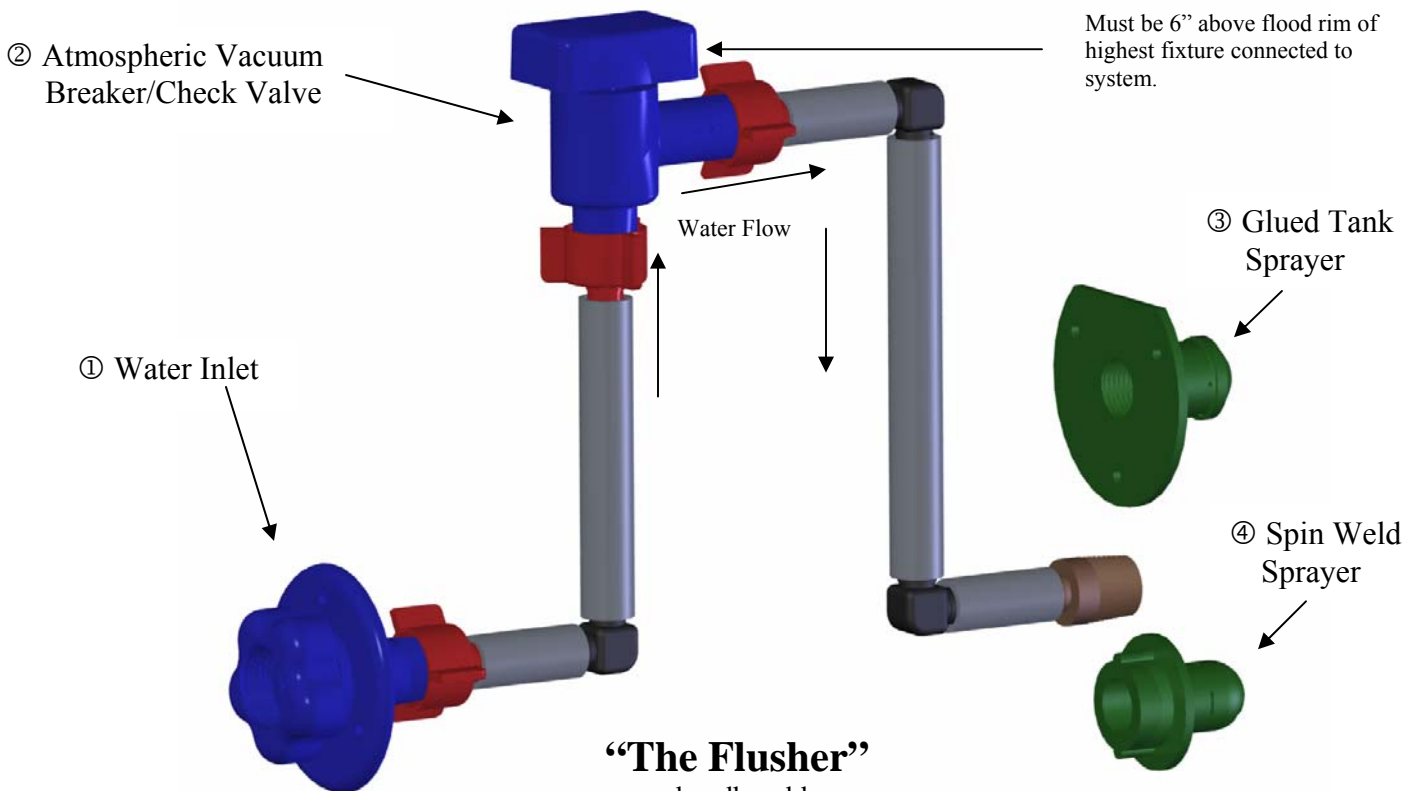
B&B Part #:

Glued Model: 571 2P (includes items ①, ②, & ③)

Spin Weld Model: 571 2PS & 631 (includes items ①, ②, & ④)

www.bandbmolders.com

Installation Diagram



“The Flusher”

www.bandbmolders.com